

Rules and Regulations for the Construction and Classification of Floating Docks

July 2015



Lloyd's
Register

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Rules and Regulations for the Construction and Classification of Floating Docks

July 2015

A guide to the Rules

and published requirements

Rules and Regulations for the Construction and Classification of Floating Docks

Introduction

The Rules are published as one volume. A comprehensive List of Contents is placed at the beginning.

Rules updating

The Rules are generally published annually and changed through a system of Notices between releases.

Rules programs

LR has developed windows based Rules Calculation Software which evaluates Rule Requirements for Special Service Crafts' structures. For details of this software please contact Lloyd's Register.

Direct calculations

The Rules may require direct calculations to be submitted for specific parts of the ship structure or arrangements and these will be assessed in relation to LR's own direct calculation procedures. They may also be required for ships of unusual form, proportion or speed, where intended for the carriage of special cargoes or for special restricted service and as supporting documentation for arrangements or scantlings alternative to those required by the Rules.

July 2015

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General Regulations

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Section 1

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■ Section 1

Background

1.1 Lloyd's Register Group Limited is a registered company under English law, with origins dating from 1760. It was established for the purpose of producing a faithful and accurate classification of merchant shipping. It now primarily produces classification Rules.

1.2 Classification services are delivered to clients by a number of other members subsidiaries and affiliates of Lloyd's Register Group Limited, including but not limited to: Lloyd's Register EMEA, Lloyd's Register Asia, Lloyd's Register North America, Inc., and Lloyd's Register Central and South America Limited. Lloyd's Register Group Limited, its subsidiaries and affiliates are hereinafter, individually and collectively, referred to as 'LR'.

■ Section 2

Governance

2.1 Lloyd's Register Group Limited is managed by a Board of Directors (hereinafter referred to as 'the Board').

The Board has:

appointed a Classification Committee and determined its powers and functions and authorised it to delegate certain of its powers to a Classification Executive and Devolved Classification Executives;

appointed Technical Committees and determined their powers, functions and duties.

2.2 LR has established National and Area Committees in the following:

Countries:	Areas:
Australia (via Lloyd's Register Asia)	Benelux (via Lloyd's Register EMEA)
Canada (via Lloyd's Register North America, Inc.)	Central America (via Lloyd's Register Central and South America Ltd)
China (via Lloyd's Register Asia)	Nordic Countries (via Lloyd's Register EMEA)
Egypt (via Lloyd's Register EMEA)	South Asia (via Lloyd's Register Asia)
Federal Republic of Germany (via Lloyd's Register EMEA)	Asian Shipowners (via Lloyd's Register Asia)
France (via Lloyd's Register EMEA)	Greece (via Lloyd's Register EMEA)
Italy (via Lloyd's Register EMEA)	

General Regulations

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Japan (via Lloyd's Register Group Limited)

New Zealand (via Lloyd's Register Asia)

Poland (via Lloyd's Register (Polska) Sp zoo)

Spain (via Lloyd's Register EMEA)

United States of America (via Lloyd's Register North America, Inc.)

■ Section 3

Technical Committee

3.1 LR's Technical Committee is at present composed of a maximum of 80 members which includes:

Ex officio members:

- Chairman and Chief Executive Officer of Lloyd's Register Group Limited
- Chairman of the Classification Committee of Lloyd's Register Group Limited

Members Nominated by:

- Technical Committee
- Professional bodies representing technical disciplines relevant to the industry
- National and International trade associations with competence relevant to technical issues related to LR's business

3.2 In addition to the foregoing:

- (a) Each National or Area Committee may appoint a representative to attend meetings of the Technical Committee.
- (b) A maximum of five further representatives from National Administrations may be co-opted to serve on the Technical Committee. Representatives from National Administrations may also be elected as members of the Technical Committee under one of the categories identified in Pt 1, Ch 1, 3 Technical Committee.
- (c) Further persons may be co-opted to serve on the Technical Committee by the Technical Committee.

3.3 All elections are subject to confirmation by the Board.

3.4 The function of the Technical Committee is to consider:

- (a) any technical issues connected with LR's business;
- (b) any proposed alterations in the existing Rules;
- (c) any new Rules for classification;

Where changes to the Rules are necessitated by mandatory implementation of International Conventions and Codes, or Common Rules, Unified Requirements and Interpretations adopted by the International Association of Classification Societies, these may be implemented by LR without consideration by the Technical Committee, although any such changes will be provided to the Technical Committee for information.

Where changes to the Rules are required by LR to enable existing technical requirements within the Rules to be recognised as Class Notations or Descriptive Notes, these may be implemented by LR without consideration by the Technical Committee, although any such changes will be provided to the Technical Committee for information.

3.5 The term of office of the Chairman and of all members of the Technical Committee is five years. Members may be re-elected to serve an additional term of office with the approval of the Board. The term of office of the Chairman may be extended with the approval of the Board.

3.6 In the case of continuous non-attendance of a member, the Technical Committee may withdraw membership.

3.7 Meetings of the Technical Committee are convened as often and at such times and places as is necessary, but there is to be at least one meeting in each year. Urgent matters may be considered by the Technical Committee by correspondence.

3.8 Any proposal involving any alteration in, or addition to, Pt 1, Ch 1 General Regulations of Rules for Classification is subject to approval of the Board. All other proposals for additions to or alterations to the Rules for Classification other than Pt 1,

Ch 1 General Regulations, will following consideration and approval by the Technical Committee either at a meeting of the Technical Committee or by correspondence, be recommended to the Board for adoption.

3.9 The Technical Committee is empowered to:

- (a) appoint sub-Committees or panels; and
- (b) co-opt to the Technical Committee, or to its sub-Committees or panels, representatives of any organisation or industry or private individuals for the purpose of considering any particular problem.

■ *Section 4* **Naval Ship Technical Committee**

4.1 LR's Naval Ship Technical Committee is at present composed of a maximum of 50 members and includes:

Ex officio members:

- Chairman and Chief Executive Officer of Lloyd's Register Group Limited

Member nominated by:

- Naval Ship Technical Committee;
- The Royal Navy and the UK Ministry of Defence;
- UK Shipbuilders, Ship Repairers and Defence Industry;
- Overseas Navies, Governments and Governmental Agencies;
- Overseas Shipbuilders, Ship Repairers and Defence Industries;

4.2 All elections are subject to confirmation by the Board.

4.3 All members of the Naval Ship Technical Committee are to hold security clearance from their National Authority for the equivalent of NATO CONFIDENTIAL. All material is to be handled in accordance with NATO Regulations or, for non-NATO countries, an approved equivalent. No classified material shall be disclosed to any third party without the consent of the originator.

4.4 The term of office of the Naval Ship Technical Committee Chairman and of all members of the Naval Ship Technical Committee is five years. Members may be re-elected to serve an additional term of office with the approval of the Board. The term of the Chairman may be extended with the approval of the Board.

4.5 In the case of continuous non-attendance of a member, the Naval Ship Technical Committee may withdraw membership.

4.6 The function of the Naval Ship Technical Committee is to consider technical issues connected with Naval Ship matters and to approve proposals for new Naval Ship Rules, or amendments to existing Naval Ship Rules.

4.7 Meetings of the Naval Ship Technical Committee are convened as necessary but there will be at least one meeting per year. Urgent matters may be considered by the Naval Ship Technical Committee by correspondence.

4.8 Any proposal involving any alteration in, or addition to, Pt 1, Ch 1 General Regulations of Rules for Classification of Naval Ships is subject to approval of the Board. All other proposals for additions to or alterations to the Rules for Classification of Naval Ships, other than Pt 1, Ch 1 General Regulations, will following consideration and approval by the Naval Ship Technical Committee, either at a meeting of the Naval Ship Technical Committee or by correspondence, be recommended to the Board for adoption.

4.9 The Naval Ship Technical Committee is empowered to:

- (a) appoint sub-Committees or panels; and
- (b) co-opt to the Naval Ship Technical Committee, or to its sub-Committees or panels, representatives of any organisation or industry or private individuals for the purpose of considering any particular problem.

■ *Section 5***Applicability of Classification Rules and Disclosure of Information**

5.1 LR has the power to adopt, and publish as deemed necessary, Rules relating to classification and has (in relation thereto) provided the following:

- (a) Except in the case of a special directive by the Board, no new Regulation or alteration to any existing Regulation relating to classification or to class notations is to be applied to existing ships.
- (b) Except in the case of a special directive by the Board, or where changes necessitated by mandatory implementation of International Conventions, Codes or Unified Requirements adopted by the International Association of Classification Societies are concerned, no new Rule or alteration in any existing Rule is to be applied compulsorily after the date on which the contract between the ship builder and shipowner for construction of the ship has been signed, nor within six months of its adoption. The date of 'contract for construction' of a ship is the date on which the contract to build the ship is signed between the prospective shipowner and the ship builder. This date and the construction number (i.e. hull numbers) of all the vessels included in the contract are to be declared by the party applying for the assignment of class to a newbuilding. The date of 'contract for construction' of a series of sister ships, including specified optional ships for which the option is ultimately exercised, is the date on which the contract to build the series is signed between the prospective shipowner and the ship builder. In this section a 'series of sister ships' is a series of ships built to the same approved plans for classification purposes, under a single contract for construction. The optional ships will be considered part of the same series of sister ships if the option is exercised not later than 1 year after the contract to build the series was signed. If a contract for construction is later amended to include additional ships or additional options, the date of 'contract for construction' for such ships is the date on which the amendment to the contract is signed between the prospective shipowner and the ship builder. The amendment to the contract is to be considered as a 'new contract'. If a contract for construction is amended to change the ship type, the date of 'contract for construction' of this modified vessel, or vessels, is the date on which the revised contract or new contract is signed between the Owner, or Owners, and the shipbuilder. Where it is desired to use existing approved ship or machinery plans for a new contract, written application is to be made to LR. Sister ships may have minor design alterations provided that such alterations do not affect matters related to classification, or if the alterations are subject to classification requirements, these alterations are to comply with the classification requirements in effect on the date on which the alterations are contracted between the prospective owner and the ship builder or, in the absence of the alteration contract, comply with the classification requirements in effect on the date on which the alterations are submitted to LR for approval.
- (c) All reports of survey are to be made by surveyors authorised by members of the LR Group to survey and report (hereinafter referred to as 'the Surveyors') according to the form prescribed, and submitted for the consideration of the Classification Committee.
- (d) Information contained in the reports of classification and statutory surveys will be made available to the relevant owner, National Administration, Port State Administration, P&I Club, hull underwriter and, if authorised in writing by that owner, to any other person or organisation.
- (e) Notwithstanding the general duty of confidentiality owed by LR to its client in accordance with the LR Rules, LR clients hereby accept that, LR will participate in the IACS Early Warning System which requires each IACS member to provide its fellow IACS members and Associates with relevant technical information on serious hull structural and engineering systems failures, as defined in the IACS Early Warning System (but not including any drawings relating to the ship which may be the specific property of another party), to enable such useful information to be shared and utilised to facilitate the proper working of the IACS Early Warning System. LR will provide its client with written details of such information upon sending the same to IACS Members and Associates.
- (f) Information relating to the status of classification and statutory surveys and suspensions/withdrawals of class together with any associated conditions of class will be made available as required by applicable legislation or court order.
- (g) A Classification Executive consisting of senior members of LR's Classification Department staff shall carry out whatever duties that may be within the function of the Classification Committee that the Classification Committee assigns to it.

■ *Section 6* **Ethics**

6.1 No LR Group employee is permitted under any circumstances, to accept, directly or indirectly, from any person, firm or company, with whom the work of the employee brings the employee into contact, any present, bonus, entertainment or honorarium of any sort whatsoever which is of more than nominal value or which might be construed to exceed customary courtesy extended in accordance with accepted ethical business standards.

■ *Section 7* **Non-Payment of Fees**

7.1 LR has the power to withhold or, if already granted, to suspend or withdraw any ship from class (or to withhold any certificate or report in any other case), in the event of non-payment of any fee to any member of the LR Group.

■ *Section 8* **Limits of Liability**

8.1 When providing services LR does not assess compliance with any standard other than the applicable LR Rules, international conventions and other standards agreed in writing.

8.2 In providing services, information or advice, LR does not warrant the accuracy of any information or advice supplied. Except as set out herein, LR will not be liable for any loss, damage or expense sustained by any person and caused by any act, omission, error, negligence or strict liability of LR or caused by any inaccuracy in any information or advice given in any way by or on behalf of LR even if held to amount to a breach of warranty. Nevertheless, if the Client uses LR services or relies on any information or advice given by or on behalf of LR and as a result suffers loss, damage or expense that is proved to have been caused by any negligent act, omission or error of LR or any negligent inaccuracy in information or advice given by or on behalf of LR then LR will pay compensation to the client for its proved loss up to but not exceeding the amount of the fee (if any) charged for that particular service, information or advice.

8.3 LR will print on all certificates and reports the following notice: Lloyd's Register Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'Lloyd's Register'. Lloyd's Register assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

8.4 Except in the circumstances of section 8.2 above, LR will not be liable for any loss of profit, loss of contract, loss of use or any indirect or consequential loss, damage or expense sustained by any person caused by any act, omission or error or caused by any inaccuracy in any information or advice given in any way by or on behalf of LR even if held to amount to a breach of warranty.

8.5 Any dispute about LR services is subject to the exclusive jurisdiction of the English courts and will be governed by English law.

Classification Regulations

Part 1, Chapter 2

Section 1

Section

1 Conditions for classification

2 Surveys – General

3 IACS QSCS Audits

■ Section 1 Conditions for classification

1.1 General

1.1.1 Floating docks built in accordance with Lloyd's Register's (hereinafter referred to as 'LR') Rules and Regulations, or with alternative arrangements equivalent thereto (see Pt 1, Ch 2, 1.5 Equivalent arrangements), will be assigned a class and included in the *Register Book* and will continue to be classed so long as they are found, upon examination at the prescribed Annual and other Periodical Surveys, to be maintained in a fit and efficient condition and in accordance with the requirements of these Rules.

1.1.2 Classification will be conditional upon compliance with LR's requirements in respect of both hull and machinery (i.e. boilers, pressure vessels, engines, compressors, pumping arrangements, control and electrical equipment) essential to the safety and operation of the floating dock.

1.1.3 The Rules are framed on the understanding that floating docks will not be operated in environmental conditions more severe than those agreed for the design basis and approval, without the prior agreement of LR.

1.1.4 Furthermore, the Rules are framed on the assumption that the operating site for the floating dock is not subjected to undue swell conditions. If this is not the case, details of the proposed site and prevailing wave, swell, current and wind conditions should be submitted for special consideration at the earliest possible stage.

1.1.5 The dock securing arrangements are not considered to be classification items and hence their inspection is not included in LR's Survey List. However, when requested an appraisal of these arrangements including possible Certification can be undertaken as an additional service. Notwithstanding the above, the local strength of the dock structure in way of mooring attachments is considered a classification item.

1.1.6 The Rules are also framed on the understanding that floating docks will be properly loaded and handled; they do not, unless stated in the class notation, provide for special distributions or concentrations of loading. The Committee may also require additional strengthening to be fitted in any floating dock which, in their opinion, may be subjected to severe stresses due to particular features in the design or when it is desired to make provision for exceptional loaded or ballasted conditions. In these cases particulars are to be submitted for consideration.

1.1.7 Alternative arrangements, materials and equipment if proposed will be considered for acceptance on the basis of structural equivalency.

1.1.8 Stability aspects, vibratory performance and motion characteristics of the dock at site are not considered to be classification responsibility. These services may however be provided on a consultancy basis.

1.2 Character of classification and class notation

1.2.1 Floating docks built in accordance with LR's Rules and Regulations will be eligible for assignment of the class notation:

'A' Floating dock for service at (port to be specified).

1.2.2 Where the port of construction is remote from the port of operation, the class will not be assigned until the dock has received a General Examination following its arrival and installation at its port of operation.

1.2.3 **Special features.** When a special feature in the design or construction of a floating dock or its machinery has been approved, an appropriate special feature notation may be entered in the *Register Book*.

Classification Regulations

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Section 2

1.3 Machinery

1.3.1 The machinery, as defined in Pt 1, Ch 2, 1.1 General, is to be constructed and installed on board the floating dock in accordance with the relevant requirements of LR's *Rules and Regulations for the Classification of Ships* (hereinafter referred to as the Rules for Ships), so far as they are applicable.

1.4 Materials

1.4.1 The materials used in the construction of hulls and machinery intended for classification, or in the repair of floating docks already classed, are to be of good quality and free from defects and are to be tested in accordance with the requirements of LR's *Rules for the Manufacture, Testing and Certification of Materials*. The steel is to be manufactured by an approved process at works recognized by the Committee. Alternatively, tests to the satisfaction of the Committee will be required to demonstrate the suitability of the steel.

1.4.2 Concrete materials will be specially considered.

1.5 Equivalent arrangements

1.5.1 Alternative arrangements will be permitted, provided they are considered by the Committee to be equivalent to LR's requirements.

■ Section 2

Surveys – General

2.1 New construction surveys

2.1.1 When it is intended to build a floating dock for classification with LR, constructional plans and all necessary particulars of the hull and machinery, are to be submitted. (See Pt 2, Ch 1, 1.6 Plans required and Pt 2, Ch 1, 1.7 Data required for hull, Pt 2, Ch 2, 1.2 Plans required for fire safety, and Pt 2, Ch 3, 1.4 Plans for machinery). Proposals for any subsequent modifications or additions to the scantlings, arrangements or equipment shown on the approved plans are also to be submitted in writing and on plans for approval.

2.1.2 Where the proposed construction of any part of the hull or machinery is novel in design, or involves the use of unusual material, or where experience, in the opinion of the Committee, has not sufficiently justified the principle or mode of application involved, special tests or examinations before and during service may be required. In such cases a suitable notation may be inserted in the *Register Book*.

2.1.3 New floating docks intended for classification are to be built under LR's Special Survey and when classed will be entitled to the notation ✕ 'A' Floating Dock. From the commencement of the work until the completion of the floating dock, the Surveyors are to examine the materials, workmanship and arrangements. Any items found not to be in accordance with the Rules or the approved plans, or any material, workmanship or arrangement found to be unsatisfactory, are to be rectified.

2.1.4 New machinery for a floating dock classed or intended for classification is to be constructed under LR's Special Survey. The Special Survey during construction of the machinery shall relate to the period from the commencement of the work until the final test under working conditions. Any items not in accordance with the Rules or the approved plans, or any material, workmanship or arrangement found to be unsatisfactory, are to be rectified.

2.1.5 Machinery should, in principle, incorporate items which have been type tested and approved by LR. Constructional plans and particulars of approved items need not be included in submissions required by Pt 1, Ch 2, 2.1 New construction surveys.

2.1.6 The date of completion of the Special Survey during construction of a floating dock built under LR's inspection will normally be taken as the date of build to be entered in the *Register Book*. If the period between launching and completion or commissioning is, for any reason, unduly prolonged, the dates of launching and completion or commissioning may be separately indicated in the *Register Book*.

Classification Regulations

Part 1, Chapter 2

Section 2

2.2 Existing floating docks

2.2.1 Classification of floating docks not built under survey. The requirements of the Committee for the classification of floating docks which have not been built under LR's survey are indicated in Pt 1, Ch 3, 4 Classification of floating docks not built under survey.

2.2.2 **Reclassification.** When reclassification or class reinstatement is desired for a floating dock for which the class previously assigned by LR has been withdrawn or suspended, the Committee will direct that a Survey appropriate to the age of the floating dock and the circumstances of the case, be carried out by LR's Surveyors. If, at such survey, the floating dock be found or placed in a good and efficient condition in accordance with the requirements of the Rules and Regulations, the Committee will be prepared to reinstate the original class or assign such other class as may be deemed necessary. The date of the reclassification will be recorded in the Supplement to the *Register Book*.

2.2.3 The Committee reserves the right to decline an application for classification or reclassification where the prior history or condition of the floating dock indicates this to be appropriate.

2.3 Repairs and alterations

2.3.1 All repairs to hull and machinery which may be required in order that a floating dock may retain class are to be carried out to the satisfaction of LR's Surveyors. When repairs are effected at a port where the services of an LR Surveyor, are not available, the repairs are to be surveyed by one of LR's Surveyors at the earliest opportunity thereafter.

2.3.2 When at any survey the Surveyors consider repairs to be necessary, either as a result of damage, or of wear and tear, and repairs are not agreed by the Owner the Surveyor is to notify London office immediately.

2.3.3 If a floating dock which is classed with LR is damaged to such an extent as to necessitate towage outside port limits, it shall be the Owner's responsibility to notify LR prior to commencement of the towage.

2.3.4 Plans and particulars of any proposed alterations to the approved scantlings and arrangements of hull or machinery, are to be submitted for approval and such alterations are to be carried out to the satisfaction of LR's Surveyors.

2.4 Existing floating docks – Periodical Surveys

2.4.1 Floating docks are to be surveyed afloat at intervals of approximately one year, in accordance with the requirements given in Pt 1, Ch 3, 1.1 Annual surveys.

2.4.2 An examination of the underwater portion of the dock is to be carried out at intervals not exceeding 3 years. A minimum of two examinations are to be held in each five year Special Survey Period. Consideration may be given at the discretion of the Committee to any special circumstances justifying an extension of this interval. Alternate examinations to coincide with the Special Surveys are given in Pt 1, Ch 3, 1.2 Underwater surveys.

2.4.3 Floating docks are also to be subjected to Special Surveys in accordance with the requirements given in Pt 1, Ch 3 Periodical Survey Regulations, Sections Pt 1, Ch 3, 2 Special surveys – Hull requirements to Pt 1, Ch 3, 4 Classification of floating docks not built under survey. The first Special Survey becomes due five years from the date of build and thereafter every five years from the due date of the previous Special Survey.

2.4.4 When it is inconvenient for an Owner to fulfil all the requirements of a Special Survey at its due date, the Committee will be prepared to consider its postponement, either wholly or in part, provided that LR's Surveyors are afforded an opportunity, about the due date, of assessing the general condition of the hull. For this purpose the Committee will normally call for a General Examination of the floating dock, including Annual Survey and Underwater Survey if due or becoming due during the proposed period of postponement, of sufficient extent to be assured that its condition is satisfactory for the period of grace desired, which is not to exceed 12 months from the due date.

2.4.5 Special Surveys which are commenced prior to their due date are not to extend over a period greater than 12 months, except with the prior approval of the Committee.

2.4.6 Floating docks which have satisfactorily passed a Special Survey will have a record entered in the Supplement to the *Register Book* indicating the date. Where a Special Survey is not completely carried out at one time, the date recorded in the Supplement will be the date at which the principal part of the requirements is complied with. Records of Special Survey will not be assigned until LR's requirements for machinery surveys are satisfactorily completed.

2.4.7 When, at the request of an Owner, it has been agreed by the Committee that the complete survey of the hull may be carried out on the Continuous Survey basis, all compartments of the hull should be opened for survey and testing in rotation with an interval of five years between consecutive examinations of each part. If the examination during Continuous Survey reveals any defects, further parts are to be opened up and examined as considered necessary by the Surveyor. Floating docks which have

Classification Regulations

Part 1, Chapter 2

Section 2

satisfactorily completed the cycle will have a record entered in the Supplement to the *Register Book* indicating the date of completion.

2.4.8 For maintenance of class, the machinery, as defined in Pt 1, Ch 2, 1.1 General, is to be subjected to Periodical Surveys in accordance with the relevant requirements of Pt 1, Ch 2 Classification Regulations of the Rules for Ships, so far as these are applicable.

2.4.9 Complete Surveys of machinery become due five years from the date of build and thereafter every five years from the due date of the previous Complete Survey.

2.4.10 Whether or not Complete Surveys are commenced prior to their due date, they are not to extend over a period greater than 12 months without the prior approval of the Committee.

2.4.11 When it is inconvenient for an Owner to fulfil all the requirements of a Complete Survey at its due date, the Committee will be prepared to consider its postponement, either wholly or in part, provided that LR's Surveyors are afforded an opportunity, about the due date, of assessing the general condition of the machinery. For this purpose, the Committee will normally require a General Examination to be made of sufficient extent to assure them that the condition of the machinery is satisfactory for the period of grace desired, which is not to exceed 12 months from the due date. The General Examination will usually include any item which has not been surveyed for five years, together with any item in respect of which the five year interval would otherwise be exceeded during the period of postponement.

2.4.12 When, at the request of an Owner, it has been agreed by the Committee that the Complete Survey of the machinery may be carried out on the Continuous Survey basis, the various items of machinery are to be opened for survey in rotation, so far as practicable, to ensure that the interval between consecutive examinations of each item will not exceed five years. In general, approximately one fifth of the machinery is to be examined each year.

2.5 Certificates

2.5.1 When the required reports, on completion of the Special Survey of new or existing floating docks which have been submitted for classification, have been received from the Surveyors and approved by the Committee, certificates of first entry of classification, signed by the Chairman or the Deputy-Chairman and Chairman of the Sub-Committee of Classification, will be issued to Builders or Owners.

2.5.2 Certificates of class maintenance in respect of completed Periodical Surveys of hull and machinery will also be issued to Owners on application.

2.5.3 LR's Surveyors are permitted to issue provisional (interim) certificates to enable a floating dock, classed with LR, to operate at her specified port provided that, in their opinion, it is in a fit and efficient condition. Such certificates will embody the Surveyor's recommendations for continuance of class, but in all cases are subject to confirmation by the Committee.

2.6 Notice of surveys

2.6.1 It is the responsibility of the Owner to ensure that all surveys necessary for the maintenance of class are carried out at the proper time under the supervision of LR's Surveyors.

2.6.2 The Society will give timely notice to an Owner about forthcoming surveys by means of a letter or a quarterly computer print-out. The omission of such notice does not absolve the Owner from his responsibility to comply with LR's survey requirements for maintenance of class.

2.7 Withdrawal/Suspension of Class

2.7.1 When the class of a floating dock, for which the Regulations as regards surveys on hull and machinery have been complied with, is withdrawn by the Committee in consequence of a request from the Owner, the notation 'Class withdrawn at Owners' request' (with date) will be assigned.

2.7.2 When the Regulations as regards surveys on the hull or machinery have not been complied with and the floating dock is thereby not entitled to retain class, the class will be suspended or withdrawn, at the discretion of the Committee, and a corresponding notation will be assigned.

2.7.3 When it is found from reported defects in the hull or machinery that a floating dock is not entitled to retain class in the *Register Book* and the Owner fails to repair such defects in accordance with LR's requirements, the class will be suspended or withdrawn, at the discretion of the Committee, and a corresponding notation indicating that class has been suspended or withdrawn because of reported defects will be assigned.

2.7.4 In all instances of class withdrawal or suspension, the assigned notation, with date of application, will initially appear in the Supplement to the *Register Book* and subsequently in the *Register Book*. In cases where class has been suspended by the Committee and it becomes apparent that the Owners are no longer interested in retaining LR's class, the notation will be amended to withdrawn status. After class withdrawn status has been established in the *Register Book* for one year, it will be automatically amended to 'classed LR until' (with date).

2.7.5 For reclassification and reinstatement of class, see Pt 1, Ch 2, 2.2 Existing floating docks.

2.8 Appeal from Surveyors' recommendations

2.8.1 If the recommendations of LR's Surveyors are considered in any case to be unnecessary or unreasonable, appeal may be made to the Committee, who may direct a special examination to be held.

■ *Section 3* **IACS QSCS Audits**

3.1 Audit of surveys

3.1.1 The surveys required by the Regulations may be subject to audit in accordance with the requirements of the International Association of Classification Societies' Quality System Certification Scheme.

Periodical Survey Regulations

Part 1, Chapter 3

Section 1

Section

- 1 **Hull surveys**
- 2 **Special surveys – Hull requirements**
- 3 **Machinery surveys – General requirements**
- 4 **Classification of floating docks not built under survey**

■ Section 1

Hull surveys

1.1 Annual surveys

1.1.1 The Surveyor is to satisfy himself as to the efficient condition of the following:

Pontoon, safety and top working decks, exposed inner walls, shell plating above the light waterline, supporting blocks and their foundations, casings, skylights, companionways and ladders, hatchways and manholes with their closing and securing arrangements, exposed self-docking connections, hinged gangways, mooring attachments, air pipes and overboard scuppers and discharges, guard rails and stanchions and rubbing fenders.

1.2 Underwater surveys

1.2.1 The Owners' proposals for examination of the underwater portion of the dock are to be submitted, and some combinations of the following could be used:

- (a) Underwater photography.
- (b) Underwater television.
- (c) Diver's report.
- (d) Ultrasonic gauging of plating.
- (e) Careening for partial examination of bottom plating.

The extent of the examination is to be agreed, but those coinciding with Special Surveys are to be more comprehensive than the intermediate examinations. These examinations may be restricted to the parts of underwater hull which have been freed from fouling. The number, size and location of these areas are to be to the Surveyor's satisfaction.

1.2.2 Each proposal submitted is to include a report on the conditions in which the dock operates, i.e. whether fresh or salt, clear or dirty water; type of coating; whether or not cathodic protection is fitted, and any other relevant factors.

1.3 General

1.3.1 At annual and underwater surveys, the Surveyor is to examine the floating dock and machinery so far as is practicable in order to satisfy himself as to their general condition.

1.4 Survey of fire equipment

1.4.1 The arrangements for fire protection, detection and extinction in floating docks are to be examined biennially. Surveys carried out by the National Authorities of the countries in which the floating dock is registered may be accepted as meeting these requirements.

1.5 Surveys for damage or alterations

1.5.1 At any time when a floating dock is undergoing damage repairs or alterations, any exposed parts of the structure normally difficult to access should be specially examined, e.g. if any part of the machinery, including boilers, or insulation or fittings is removed for any reason the steel structure in way should be carefully examined by the Surveyor, or when cement in the bottom or covering on decks is removed the plating in way should be examined before the cement or covering is relaid.

Periodical Survey Regulations

Part 1, Chapter 3

Section 2

1.6 Definitions

1.6.1 **Enclosed space.** An enclosed space is any place of an enclosed nature where there is a risk of death or serious injury from hazardous substances or dangerous conditions. Examples include, but are not limited to: ballast tanks, double bottoms, double hull spaces, pump-rooms, compressor rooms, cofferdams, void spaces, duct keels, inter-barrier spaces, excavations and pits.

1.7 Preparation for survey and means of access

1.7.1 In order to enable the attending Surveyor(s) to carry out surveys, provisions for safe access and for surveys are to be agreed between the Owner and LR. Attention is drawn to the applicable recommendations in the IACS PR37 and/or IMO Recommendations For Entering Enclosed Spaces Aboard Ships, Resolution A.1050(27).

1.7.2 Means are to be provided to enable the Surveyor to examine the structure in a safe and practical way. Where the provisions of safety and required access are determined by the Surveyor not to be adequate, then the survey of the space(s) involved is not to proceed.

1.7.3 Spaces are to be made safe for access and survey and are to be sufficiently cleaned, illuminated and ventilated.

1.7.4 In preparation for survey, thickness measurements and to allow for a thorough examination, cleaning is to include removal from surfaces of all loose accumulated corrosion scale. Spaces are to be sufficiently clean and free from water, scale, dirt, and oil residues, etc. to reveal corrosion, deformation, fractures, damages or other structural deterioration, as well as the condition of the protective coating. However, those areas of structure whose renewal has already been decided by the Owner need only be cleaned and descaled to the extent necessary to determine the limits of renewed areas.

1.7.5 Where soft or semi-hard coatings have been applied, safe access is to be provided for the Surveyor to verify the effectiveness of the coating and to carry out an assessment of the conditions of internal structures which may include spot removal of the coating. When safe access cannot be provided, the soft or semi-hard coating is to be removed.

1.7.6 Prior to entering an enclosed space, it is to be verified by a competent person, using a calibrated multi gas meter, that the atmosphere in that space is free from hazardous gas and contains sufficient oxygen.

1.7.7 Emergency equipment and personnel are to be available in case of an emergency or rescue operation.

1.7.8 Information on procedures, equipment-operating instructions and safety checklists is to be available.

1.7.9 During the survey, ventilation is to be ensured and periodic testing is to be carried out as necessary to verify that the atmosphere remains safe for access.

■ Section 2 Special surveys – Hull requirements

2.1 General

2.1.1 The full requirements of the annual and underwater surveys are to be complied with together with the following:

The spaces between the safety and top working decks are to be cleared and cleaned as necessary and examined; lining and pipe casings are to be removed as required.

2.1.2 The Surveyor may require the gauging of the thickness of the materials of any portion of the structure by means of ultrasonic testing, where signs of wastage are evident or wastage is normally found. Any parts of the structure which are found defective or materially reduced in scantlings are to be made good by materials of the approved scantlings and quality.

2.1.3 Where the inner surface of the bottom plating is covered with cement, asphalt or other composition, the removal of this covering may be dispensed with, provided it be inspected, tested by beating or chipping, and found sound and adhering satisfactorily to the steel.

2.1.4 Pontoon and side wall tanks are to be cleaned and examined internally and tested by a head sufficient to give the maximum pressure that can be experienced in service.

2.1.5 Wood deck sheathing is to be examined, if decay or rot is found, or the wood is excessively worn, it is to be renewed. Attention is to be given to the condition of the plating under the sheathing or other deck covering. If it is found that such coverings are broken or not adhering closely to the plating, sections are to be removed as necessary to ascertain the condition of the plating.

Periodical Survey Regulations

Part 1, Chapter 3

Section 3

2.1.6 The Surveyor is to satisfy himself as to the efficient condition of the following:

Means of escape from:

- (a) Machinery spaces.
- (b) Crew spaces.
- (c) Spaces in which crew are normally employed.

Means of communication between control position and machinery spaces.

2.1.7 For floating docks not more than 15 years old, fuel oil tanks forming part of the main structure need not be examined internally. When examining tanks internally, the Surveyor is to satisfy himself as to the condition of the pump suction.

2.1.8 At the first Special Survey held after the dock is 24 years old and at every 12 years thereafter or at the next Special Survey after the expiration of the latter period, the full requirements of Pt 1, Ch 3, 2.1 General to Pt 1, Ch 3, 2.1 General together with Pt 1, Ch 3, 2.1 General and Pt 1, Ch 3, 2.1 General are to be complied with.

2.1.9 In addition to the thickness measurement to ascertain local wastage, the outside plating of the walls and pontoons are to be gauged by ultrasonic testing to determine the amount of any general diminution in thickness. The gauging is to be done in at least two places in each strake of plating on each side within the amidship half-length.

2.1.10 Measured thicknesses are to be reported. Where gauged plates are renewed, the thickness of adjacent plates in the same strake are to be reported.

■ Section 3 Machinery surveys – General requirements

3.1 Periodical surveys

3.1.1 The Periodical Surveys of boilers, machinery, electrical installations and control engineering systems are to be in accordance with the relevant requirements of Pt 1, Ch 3 Periodical Survey Regulations of the Rules for Ships, so far as these are applicable.

3.1.2 All sea connections are to be opened up as part of the machinery survey, but where this is not practicable the Committee will be prepared to consider alternative proposals having regard to the circumstances of each case, provided full particulars are submitted.

■ Section 4 Classification of floating docks not built under survey

4.1 General

4.1.1 When classification is desired for a floating dock not built under the supervision of Lloyd's Register (hereinafter referred to as 'LR') Surveyors, application should be made to the Committee in writing.

4.1.2 Periodical Surveys of such floating docks, when classed, are subsequently to be held as in the case of floating docks built under survey.

4.2 Hull

4.2.1 Plans showing the main scantlings and arrangements of the actual floating dock and any proposed alterations are to be submitted for approval. These should comprise, section at mid-length, longitudinal section and decks, and such other plans as may be requested. If plans cannot be obtained or prepared by the Owner, facilities are to be given to LR's Surveyors to take the necessary information from the floating dock.

4.2.2 Particulars of the process of manufacture and the testing of the material of construction are to be supplied.

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Part 1, Chapter 3

Section 4

4.2.3 In all cases the full requirements of Pt 1, Ch 3, 2.1 General to Pt 1, Ch 3, 2.1 General are to be carried out. Floating docks over 24 years old are in addition to comply with the requirements of Pt 1, Ch 3, 2.1 General to Pt 1, Ch 3, 2.1 General.

4.2.4 During the survey the Surveyors are to satisfy themselves regarding the workmanship and verify the approved scantlings and arrangements. For this purpose, and in order to ascertain the amount of any deterioration, parts of the structure will require to be gauged as necessary. Fire protection, detection and extinction are to be in accordance with these Rules (see Pt 2, Ch 3 Machinery Installations). Floating docks of recent construction will receive special consideration.

4.2.5 When the full survey requirements indicated in Pt 1, Ch 3, 4.2 Hull and Pt 1, Ch 3, 4.2 Hull cannot be completed at one time, the Committee may consider granting an interim record for a limited period. The conditions regarding the completion of the survey will depend on the merits of each particular case, which should be submitted for consideration.

4.3 Machinery

4.3.1 The requirements as given in the Rules for Ships, for the classification of ships not built under survey, so far as these are applicable to floating docks, are to be complied with, see Pt 1, Ch 3, 19.3 Machinery of the Rules for Ships.

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Section 1 **General**

1.1 Application

1.1.1 This Chapter applies to steel floating docks as defined in Pt 2, Ch 1, 1.2 General design. Lloyd's Register (hereinafter referred to as 'LR') will, however, give special consideration to other design configurations and, where considered necessary, an appropriate notation may be added to the class assigned.

1.2 General design

1.2.1 The requirements apply directly to floating docks of the following types:

- (a) Caisson type, in which the bottom caisson and both wing walls are continuous and inseparable.
- (b) Pontoon type, in which the wing walls are continuous and the bottom is formed of non-continuous pontoons. The pontoons may be either permanently attached to the wing walls or may be detachable.

1.3 Material

1.3.1 The mild steel or higher tensile steel used for the main structural members are to comply with LR's *Rules for the Manufacture, Testing and Certification of Materials* (hereinafter referred to as the Rules for Materials).

1.3.2 Aluminium alloy used for superstructures, deckhouses, hatch covers or other structural members is to comply with Ch 8 Aluminium Alloys of the Rules for Materials.

1.4 Method of construction

1.4.1 These Rules apply to all welded construction.

1.5 Equivalents

1.5.1 The scantlings of structural members may also be determined using direct calculations. In such a case, the assumptions made together with the calculations are to be submitted for approval. Alternative arrangements which are proposed as equivalent to these Rules, will also be considered.

1.6 Plans required

1.6.1 The following plans are to be submitted for approval:

- General arrangement plan.
- Section at mid-length.

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- Structural plan of wing walls, top deck, safety deck and, for pontoon type docks, the plating across the base of the wing walls in way of the pontoon gaps.
- Structural plan of bottom caisson or pontoons.
- Fresh water and fuel oil tanks.
- Hydrostatic curves.

1.7 Data required

1.7.1 In addition to the requirements of Pt 2, Ch 1, 1.6 Plans required, the information related to the operating site and method of dock securing, are to be submitted together with the following:

- Required lifting capacity.
- Length of shortest contemplated ship having a docking weight equal to the required lifting capacity. If plans are approved on the basis of a greater ship length than given in Pt 2, Ch 1, 3.5 Bending moment, such feature will be reflected in the class notation.
- The associated maximum draught of the vessel when entering the dock, also the maximum associated dock submergence draught.
- Estimated dock lightweight.

The total lightweight should be sub-divided into weights of:

- pontoon or caisson;
 - wing walls above pontoon/caisson dock level;
 - supporting blocks;
 - cranes;
 - machinery and outfit;
 - end aprons/working platforms.
- Depth of rest water.
 - Depth of keel and side blocks.
 - Proposed distance of air pipe openings below the safety deck in side tanks and/or the pontoon/caisson deck in centre tanks, as applicable.
 - The hydrostatic head assumed for the design of boundary bulkheads separating adjacent ballast tanks. It is equal to the maximum allowable difference between the filling levels of adjacent ballast tanks. This head should be included in the dock operating instructions. If not specified, it will be taken as 3,5 m.
 - The hydrostatic head obtained from Hydrostatic Curves to be used for structural design of dock boundary bulkheads and those internal bulkheads which separate a ballast tank from a dry space.
 - Section modulus calculation.
 - Full details of the type and proposed arrangement of deflection monitoring equipment.
 - Details of the mooring attachments to the dock structure.

1.8 Freeboard

1.8.1 The freeboard to the pontoon deck at the centreline of the dock when supporting a ship having a displacement equal to the lifting capacity (as defined in Pt 2, Ch 1, 2.1 General) is to be not less than 300 mm. When the pontoon deck at the inner side walls is lower than at the centre, the freeboard to the pontoon deck at the inner side walls is to be not less than 75 mm and the freeboard at the centreline is to be not less than 300 mm.

1.8.2 The above limits however, assume the travelling crane(s) are positioned so as to give no trim; the freeboard at level trim is to be such that when crane(s) are moved to the forward end or to the after end of the dock, the pontoon deck is not submerged. The above freeboard limits assume sheltered water operation. In other areas it is recommended that they are suitably increased.

1.9 Stability

1.9.1 The Stability Diagram will have to be prepared by the Builder indicating satisfactory metacentric height (GM) for the following conditions of submergence:

- full dock submergence;
- the submergence draught to the top of keel block assuming full weight of the docked ship supported on blocks.

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1.9.2 Whilst the responsibility for the approval of the Stability Diagram will rest with the Administration involved, it is recommended that the combined GM of the dock and the ship (see Pt 2, Ch 1, 1.9 Stability) is not less than 1,0 m.

1.9.3 For operating sites exposed to wind heeling moments, these effects should be taken into account. See *a/so* Pt 1, Ch 2, 1.1 General.

1.10 Oceantow

1.10.1 The class of a floating dock will be assigned after it has reached its port of operation and been subjected to a satisfactory General Examination.

1.10.2 Where it is intended that the dock be towed at sea from its port of construction to port of operation or from one port of operation to another, the aspects specified below will need to be investigated at an initial stage of design development:

(a) The longitudinal strength must satisfy the requirements of Pt 2, Ch 1, 3.5 Bending moment and Pt 2, Ch 1, 3.5 Bending moment. LR will require that the longitudinal strength be sufficient to accommodate its estimate of the design voyage wave bending moment in association with the Rule stress as given in Pt 2, Ch 1, 3.5 Bending moment. Estimates of design voyage bending moment will be based on the following information which in such a case is to be submitted for consideration:

- (i) draught in towage condition;
- (ii) towage route;
- (iii) departure date.

In order to minimize the design voyage wave bending moment, it is recommended that the delivery voyage be undertaken as close to the light draught as possible.

(b) Particular attention should be given to the buckling capability of transversely framed bottom structure when the dock is subjected to wave induced hogging moments, since this part of the structure will not normally experience longitudinal compressive loading during floating dock operations.

(c) In addition, where a Towage Certificate is to be issued by LR, the following will be required:

- (i) The aprons/working platforms are to be removed from the ends of a dock prior to an ocean tow.
- (ii) Where the travelling crane(s) are to be mounted on the wing walls prior to towage then the proposed sea fastenings should be submitted for approval. The securing arrangements for any items carried on the pontoon deck should be to the Surveyor's satisfaction.
- (iii) Emergency anchoring arrangements should be provided to the Surveyor's satisfaction. Anchors are normally mounted on sloping ramps at the end of the dock and provided with a means of quick release. Consideration should be given to the method by which the dock could be boarded during the tow by the personnel required to release the anchors.
- (iv) All additional information which may be pertinent for the issuance of the Towage Certificate will require to be submitted such as:

- details of the tug and the towing gear;
- details of the towing attachments;
- bridle recovery arrangements;
- secondary towing gear, etc.

■ Section 2

Definitions

2.1 General

2.1.1 The lifting capacity of the dock is equal to the displacement in tonnes (tons) of the heaviest ship that the dock is designed to lift in normal service. LR reserves the right, however, to reduce the lifting capacity if the sinkage trials show that insufficient freeboard is available at the pontoon deck when the lifting capacity is added to the light displacement of the dock.

2.1.2 The light displacement includes the structural weight of the dock complete with all machinery, crane(s), equipment, fresh water, fuel oil for the use of the dock, compensating ballast water (if required), and rest-water (as defined in Pt 2, Ch 1, 2.1 General).

2.1.3 The length, L_D , in metres, is the length of the bottom caisson or the distance from the aft end of the aftermost pontoon to the fore end of the forward pontoon, but is exclusive of non-integral end platforms or swing bridges.

2.1.4 Amidships is to be taken as the middle of the length L_D .

2.1.5 The breadth, B_D , is the moulded breadth, in metres.

2.1.6 The depth, D_D , in metres, is the vertical distance from the lowest point of the bottom framing to the lower surface of the uppermost deck plating.

2.1.7 The safety deck is a watertight deck arranged at such a distance below the upper deck as to determine the maximum submergence draught of the dock whilst ensuring an air draught to the upper deck of at least 1 m. Alternative arrangements to the fitting of a safety deck as described will be considered.

2.1.8 The rest-water is the ballast water in the tanks which the pumps cannot discharge.

2.1.9 Compensating ballast water is ballast water which may be used to limit the deflection of the dock by counteracting the ship-induced longitudinal bending moment. Rest-water should not be included in compensating ballast water.

■ Section 3 Longitudinal strength

3.1 General

3.1.1 The longitudinal strength is to be calculated for the condition when the ship of length L_s (described in Pt 2, Ch 1, 3.5 Bending moment) is supported on the keel blocks, the centre of the ship's length being over the mid-length of the dock, and the freeboard at the pontoon deck is at least equal to that given in Pt 2, Ch 1, 1.8 Freeboard.

3.2 Dock buoyancy

3.2.1 Dock buoyancy distribution may be assumed rectangular over the length of the dock, L_D .

3.3 Ship weight curve

3.3.1 The weight curve of the ship can be taken as a rectangle with a superimposed parabola of half the area of the rectangle, the length of each area being L_s .

3.4 Modulus of section

3.4.1 The material to be included in the calculation of the section modulus will be, for the caisson type dock, all continuous fore and aft material. For the pontoon type dock, all continuous fore and aft material of the wing walls structure may be included. The fore and aft material of the parts of the pontoon structure which are continuous or scarphed longitudinally for at least 2 m at the end of each pontoon may also be included.

3.4.2 In no case should the crane rail be included in the section modulus calculation.

3.5 Bending moment

3.5.1 An approximate value of the sagging B.M. generated during docking of the ship can be obtained by the following expression:

$$M_s = 122,63 L.C. (L_D - 0,917 L_s) \times 10^{-2} \text{ kNm} \\ (125 L.C. (L_D - 0,917 L_s) \times 10^3 \text{ tm})$$

where

L.C. = lifting capacity of the dock, in tonnes

where

L_s = the length between perpendiculars of the shortest ship whose displacement is equal to the lifting capacity of the dock, in metres Normally $L_s = 0,8L_D$ For docks exceeding 40000 tonnes lifting capacity L_s/L_D ratio can be taken as follows:

L.C.	L_s/L_D
40 000	0,8
45 000	0,826
50 000	0,85
55 000	0,87
60 000	0,888
65 000	0,904
70 000 and above	0,92

3.5.2 Where it is intended that the normal operation of the dock is performed with ballast water evenly distributed over its entire length, the minimum required modulus in the bottom or upper deck of the pontoon can be obtained by the following formula:

$$Z_{\min} = 8,93L.C.(L_D - 0,917L_S) \text{ cm}^3$$

The permissible still water bending moment associated with this type of operation can be derived as follows:

$$\begin{aligned} \overline{M}_S &= 137,34Z_{\min} \times 10^{-3} \text{ kNm} \\ &\quad (1,4Z_{\min} \times 10^{-2} \text{ tm}) \end{aligned}$$

3.5.3 Where provision is made for the normal operation of the dock to be complemented by the differential emptying of the ballast compartments, the required minimum section modulus can be obtained by the following formula:

$$\overline{Z}_{\min} = 5,682 \text{ L.C. } (L_D - 0,917L_S) \text{ cm}^3$$

The permissible still water bending moment associated with this type of operation can be derived as follows:

$$\begin{aligned} \overline{M}_S &= 137,34\overline{Z}_{\min} \times 10^{-3} \text{ kNm} \\ &\quad (1,4\overline{Z}_{\min} \times 10^{-2} \text{ tm}) \end{aligned}$$

However, for this type of operation of the floating dock, an efficient deflection control will have to be installed (see also Pt 2, Ch 1, 3.7 Special provision). The quantity and distribution pattern of water ballast intended for use during differential ballasting should be included in the Docking Operation Manual.

3.5.4 For pontoon type docks the minimum section modulus satisfying Pt 2, Ch 1, 3.5 Bending moment or Pt 2, Ch 1, 3.5 Bending moment will be required to be calculated in way of gaps between two adjacent pontoons. Mid-dock scantlings of fore and aft material for both pontoon and caisson type docks should be retained over 20 per cent of the length of the dock L_D on each side of the dock mid-length. In the case of floating docks with relatively long pontoons, consideration will be given to a possible reduction of scantlings in areas well removed from the gaps.

3.5.5 Where higher tensile steel is used the required section moduli as obtained from Pt 2, Ch 1, 3.5 Bending moment and Pt 2, Ch 1, 3.5 Bending moment can be reduced by application of the steel factor, k , where:

$$k = \frac{245}{\sigma_o} \left(\frac{25}{\sigma_o} \right) \text{ or } 0,72 \text{ whichever is greater}$$

where

σ_o = specified minimum yield stress in N/mm² (kgf/mm²). Special consideration will be given to steel where σ_o is greater than 353 N/mm² (36 kgf/mm²). For mild steel $k = 1,0$.

3.5.6 The requirements set forth in Pt 2, Ch 1, 3.5 Bending moment and Pt 2, Ch 1, 3.5 Bending moment are applicable to floating docks which are intended to be operated near the construction yard. In all other cases which involve ocean towage of the floating dock to the operational site, the minimum required section modulus has to be such as to ensure that the maximum stress en route does not exceed 170 N/mm^2 ($17,30 \text{ kgf/mm}^2$). Hence the permissible bending moment to which the dock may be exposed during ocean towage can be derived as follows:

$$\overline{M}_w = 170 \times Z_r \times 10^{-3} \text{ kNm}$$

$$(1,730 \times Z_r \times 10^{-2} \text{ tm})$$

where

Z_r = actual section modulus at bottom or deck, whichever is less, in cm^3 .

3.5.7 Where requested, use of LR's computer programs are available to clients at an early stage of design development for prediction and the evaluation of the anticipated wave bending moment. For this service to be performed the following data should be submitted:

- (a) length of dock over pontoon/caisson;
- (b) breadth of dock;
- (c) draught in towage condition;
- (d) towage route;
- (e) departure date.

In all cases, the length of the wave will be taken as L_D and the wave height will be assumed equal to the maximum significant height to be expected during the voyage in tow.

3.6 Deflection control system

3.6.1 In principle, two completely independent deflection meters are to be fitted and be capable of outputting deflections over the length of the dock L_D . One of the two deflection monitoring systems required should be of the hydraulic type. In all cases, the systems should be arranged so as to measure the longitudinal deflection of a wing wall.

3.6.2 The readings of one of the systems installed should be displayed on an indicator board in the control room of the dock.

3.6.3 Consideration will be given to acceptance of only one deflection control system for docks designed to operate without using differential ballasting. Such a system could then be of optical type.

3.6.4 In all cases, the methods of monitoring and limiting the dock deflections in service are to be submitted for approval. In general, these methods are to include arrangements for visual and audible warning, and procedures for ballast control to prevent maximum allowable deflections being exceeded. The maximum allowable deflection should be related to a permissible still water bending moment stated in Pt 2, Ch 1, 3.5 Bending moment and Pt 2, Ch 1, 3.5 Bending moment.

3.7 Special provision

3.7.1 Where specially requested, structural design of the dock can be based on $L_S/L_D = 1,0$. In such a case, however, a special feature notation will be assigned as follows:

- Dock designed to operate at full lifting capacity only when the length of the ship is equal to the length of the dock.
- Lifting capacities at other L_S/L_D ratios will have to be stated during submission of plans.

■ Section 4 Transverse strength

4.1 General

4.1.1 The primary transverse strength members of the dock, throughout its length, should be suitable for the sum of the following load components:

- (a) Self-weight of the dock with supporting blocks.

- (b) Maximum ship weight ordinate obtained from the ship weight curve given in Pt 2, Ch 1, 3.3 Ship weight curve.

$$\text{i.e. } W_S = \frac{1,167 \text{ L.C.}}{L_S} \text{ tonnes/m}$$

where

W_S = ship weight per unit length

$L.C.$ = maximum lifting capacity

L_S = length of shortest contemplated ship associated with docking weight of $L.C.$

The whole of the ship weight should be assumed supported by keel blocks.

- (c) External hydrostatic pressure due to given draught. The most severe condition normally occurs when the draught is equal to the depth to the top of the keel blocks.
- (d) Internal hydrostatic pressure due to the level of evenly distributed ballast associated with the draught as in Pt 2, Ch 1, 4.1 General when lifting at maximum capacity.
- (e) Wing wall reactions required to give equilibrium on the section under consideration. These reactions at inner and outer wing walls may be taken as equal.

4.1.2 When lifting at maximum capacity with a ship length less than that of the dock, the sections clear of the ship will experience transverse hogging due to the combination of loads in Pt 2, Ch 1, 4.1 General, Pt 2, Ch 1, 4.1 General, Pt 2, Ch 1, 4.1 General and Pt 2, Ch 1, 4.1 General. Hence, this loading case should also be examined for the sections concerned. The most severe condition will usually occur when the ballast depth is at a minimum (i.e. rest water only).

4.1.3 The compressive and tensile stresses computed for the loading conditions given in Pt 2, Ch 1, 4.1 General and Pt 2, Ch 1, 4.1 General should not exceed 170 N/mm² (17,30 kgf/mm²). The mean shear stress at any section through the web plating of the primary transverse members should not exceed 95 N/mm² (9,75 kgf/mm²) and the Von Mises combined stress at any point should not exceed 180 N/mm² (18,4 kgf/mm²).

4.1.4 For the purpose of stress evaluation, the section modulus of the primary transverse strength members is to comprise the continuous transverse material over the effective width of the primary member. The effective width of pontoon deck and pontoon bottom plating is to be taken as per Pt 2, Ch 1, 5.4 Framing or tank stiffeners.

4.1.5 Particular care should be given to the maintenance of transverse strength standard in end sections of floating docks with swim ends where the pontoon depth is reduced.

■ *Section 5* **Local strength**

5.1 General

5.1.1 Plating and supporting stiffeners should have scantlings adequate to meet longitudinal and transverse strength requirements, as defined in Pt 2, Ch 1, 3 Longitudinal strength and Pt 2, Ch 1, 4 Transverse strength. However, in no case shall these scantlings be less than given in Pt 2, Ch 1, 5.2 Modulus of stiffeners, frames and longitudinals to Pt 2, Ch 1, 5.15 Swing bridges at end of dock.

5.2 Modulus of stiffeners, frames and longitudinals

5.2.1 For longitudinals, side frames and bulkhead stiffeners, the section modulus required by the appropriate formula is generally to be that of the section in association with 600 mm, or 40t, whichever is the greater, of attached plating. Where the attached plating is of varying thickness, the mean thickness over the appropriate span is to be used.

5.3 Tank plating

5.3.1 The thickness of boundary plating in ballast tanks, oil tanks, freshwater tanks, and sewage tanks is to be not less than:

$$t = 0,004_s \sqrt{\frac{\rho h}{1,025}} + 2,5 \text{ mm}$$

where

$1000 \frac{l}{s}$ is less than 4, the thickness obtained from the above formula is to be multiplied by the factor:

$$1,1 - \frac{s}{2500l}$$

where

s = stiffener spacing, in mm

p = specific gravity of liquid carried, and to be not less than 1,025

h = maximum head, in metres, obtained from the hydrostatic curves for that location and related to a point one-third of the height of the plate. If the plate is located in that part of the tank containing the air cushion, then the head should be extended to the lower boundary of the air cushion. For internal transverse or longitudinal watertight bulkheads, see Pt 2, Ch 1, 1.7 Data required

l = overall length of the stiffener or length between span points, in metres, see Figure 1.5.1 Overall length of stiffener.

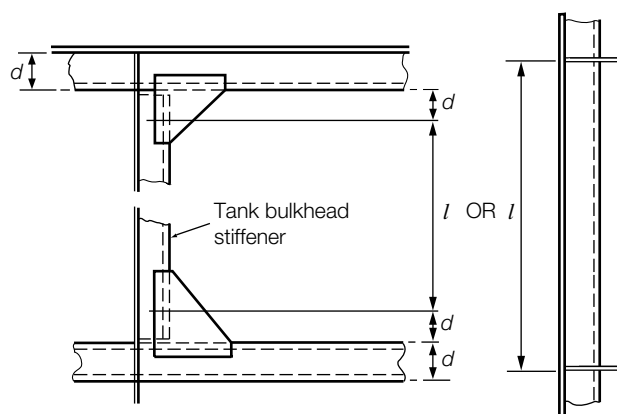


Figure 1.5.1: Overall length of stiffener

5.3.2 The minimum thickness of the plating is to be 7,5 mm.

5.3.3 Pontoon decks should also be examined for wheel loading, if specified, for compliance with Pt 3, Ch 9, 3 Decks loaded by wheeled vehicles of the Rules for Ships.

5.4 Framing or tank stiffeners

5.4.1 The minimum section modulus of stiffeners associated with plating in ballast tanks is to be derived from the following:

$$\frac{I}{y} = \frac{l^2 h s}{157} \text{ cm}^3$$

h = maximum head, in metres, measured from the middle of the span of the stiffeners, and l as in Pt 2, Ch 1, 5.3 Tank plating.

5.4.2 The effective section modulus of any transverse, web, stringer or girder is given by:

$$\frac{I}{y} = \frac{ad}{10} + \frac{t_w d^2}{6000} \left[1 + \frac{200(A - a)}{200A + t_w d} \right] \text{ cm}^3$$

where

d = depth of girder, etc. in mm, between inside of face plate and attached plating or for symmetrical girders between inside of face plates. Where a girder, etc. is at right angles to a line of corrugations, the minimum depth is to be taken

a = area of face plate, in cm^2 . Also area of one face plate, in cm^2 , for girders which are symmetrical on each side of the bulkhead

A = effective area, in cm^2 , obtained from Table Table 1.5.1 Effective area.

Table 1.5.1: Effective area

Effective area, cm^2		
Plane bulkheads	Corrugated bulkheads	
	Girders at right angle to the corrugations	Girders parallel to the corrugations
$A = 10K b t_p$	$A = \text{faceplatearea}$	$A = \frac{b t_p}{100}$
Symbols		
<p>t_p = mean thickness of attached shell, deck or bulkhead plating, in mm</p> <p>b = actual width, in metres, of load bearing plating, i.e. half the sum of spacings of parallel adjacent members of greater or equivalent length</p> <p>b_c = breadth of flat panel of corrugated bulkhead, in mm</p> <p>$K = 0,3 \left(\frac{l}{b} \right)^{\frac{2}{3}}$ but is not to exceed 1,0</p>		

5.4.3 Where the effective area, A , derived in accordance with Pt 2, Ch 1, 5.4 Framing or tank stiffeners is less than the face area, A is to be taken as equal to a . For girders, etc. which are symmetrical on each side of the bulkhead, the attached plating is to be ignored and the effective section modulus is given by:

$$\frac{I}{y} = \frac{ad}{10} + \frac{t_w d^2}{6000} \text{ cm}^3$$

5.5 Top deck plating

5.5.1 The thickness of plating for the middle $0,4L_D$ is to be as required for longitudinal strength. For $0,1L_D$ at each end of the dock, the thickness should be not less than 6,5 mm, (with an increase of 3 per cent for every 25 mm that the spacing of longitudinals exceeds 610 mm), unless local conditions or transverse strength considerations require a greater thickness. For the intermediate lengths (each of 20 per cent of the dock length) the thickness of the deck is to be given proportionate values.

5.6 Top deck longitudinals

5.6.1 The top deck should, in principle, be stiffened longitudinally for the middle $0,4L_D$. The scantlings will generally be those required to obtain the area necessary for the section modulus derived from longitudinal strength considerations but are to be not less than specified in Pt 2, Ch 1, 5.6 Top deck longitudinals for longitudinals at the ends.

5.6.2 For 10 per cent of the length, L_D , at each end of the dock, the scantlings of the longitudinals are to be such that the stress under a loading of $14,370 \text{ kN/m}^2$ (1465 kgf/m^2) does not exceed 131 N/mm^2 ($13,40 \text{ kgf/mm}^2$). The loading may require to be increased to suit the special requirements of a particular dock. The scantlings of the longitudinals in the intermediate lengths are to be interpolated between those required for the middle and end portions.

5.7 Safety deck plating

5.7.1 The thickness of plating of the safety deck, is to be not less than:

$$t = 0,0033s\sqrt{\frac{h}{C}} + 2,5 \text{ mm}$$

where $\frac{1000l}{s}$ is less than 4, the thickness obtained from the above formula is to be multiplied by the factor:

$$1,1 - \frac{s}{2500l}$$

where

s = stiffener spacing, in mm

C = stowage rate, in m³/tonne, but is to be taken as not less than 1,39 m³/tonne

h = height from top of safety deck beam to top of upper deck beam at side

l = overall length of beam or longitudinal between support points, in metres. See Figure 1.5.1 Overall length of stiffener.

5.7.2 The minimum thickness of the plating is to be 7,5 mm.

5.7.3 Where air pipes project into the wing ballast tanks (see Pt 2, Ch 1, 6.1 Air pipes under safety deck), it may be that the pressure in the air cushion exceeds the loading obtained from the above stowage rate and head, in which case the scantlings are to be calculated on the basis of this higher loading.

5.7.4 The section modulus of the beams or longitudinals under the safety deck, including associated plating, is to be in accordance with the following:

$$\frac{I}{y} = \frac{l^2hs}{161,5C} \text{ cm}^2$$

where l , h , s and C are as defined in Pt 2, Ch 1, 5.7 Safety deck plating.

5.7.5 Beams or longitudinals are to be bracketed or continuous as shown in Figure 1.5.1 Overall length of stiffener.

5.8 Framing

5.8.1 Framing of side walls, bottom and pontoon deck is to be in accordance with Pt 2, Ch 1, 5.4 Framing or tank stiffeners.

5.9 Transverse and web frames

5.9.1 The loads on the deck transverses are to be in accordance with Pt 2, Ch 1, 5.4 Framing or tank stiffeners, Pt 2, Ch 1, 5.6 Top deck longitudinals or Pt 2, Ch 1, 5.7 Safety deck plating, whichever is applicable. The width of deck supported by the transverse is to be the width between the inner and outer side walls and the length is to be the spacing of transverses.

5.9.2 The loading on deep side frames and bottom transverses is to be obtained from an analysis of the hydrostatic curves. The permissible stress in transverses and deep frames is to be 131 N/mm² (1340 kgf/cm²).

5.10 Cross ties

5.10.1 The sectional area of cross ties, where fitted between the inner and outer wing walls, is to be not less than:

$$A = \frac{hsv}{1,22 - 5,10\frac{l_e}{r}} \text{ cm}^2$$

where

h = the maximum head, in metres, at the cross tie under consideration, and is assumed to occur when the ballast water is level with that tie and the dock is lifting to its maximum capacity. The required value is to be obtained from an analysis of the hydrostatic curves

s = spacing of transverses, in metres

where

l_e = 0,7 of total span of cross tie, in metres

v = one-half the distance between the centre of the adjacent cross ties and the centre of the bottom or deck transverse, in metres

r = minimum radius of gyration of pillar cross-section, in mm.

As a first approximation, A may be taken as:

$$\frac{hsv}{0,92} \text{ cm}^2$$

and the radius of gyration estimated for a suitable section having this area. If the area calculated using this radius of gyration differs by more than 10 per cent from the first approximation, a further calculation using the radius of gyration corresponding to the mean area of the first and second approximation is to be made.

5.10.2 For the sides of hollow square cross ties or web plates of Channel or I sections, the ratio of the breadth to the thickness is not to exceed:

$$600 \frac{l_e}{r} \text{ or } 55$$

whichever is the greater. The thickness of hollow square cross ties is to be not less than 7,5 mm.

5.10.3 For ordinary angle or channel sections, the ratio of the breadth to the thickness of the flanges is not to exceed:

$$200 \frac{l_e}{r} \text{ or } 18$$

whichever is the greater.

5.10.4 For fabricated sections or the flanges of I section pillars, the ratio of the breadth to the thickness of face plates is not to exceed:

$$400 \frac{l_e}{r} \text{ or } 36$$

whichever is the greater.

5.10.5 Diagonal cross ties will be specially considered.

5.11 Watertight bulkhead plating and stiffeners

5.11.1 The pontoon centreline girder, where watertight, and the watertight side girders are to be in accordance with Pt 2, Ch 1, 5.3 Tank plating and Pt 2, Ch 1, 5.4 Framing or tank stiffeners. The strength of these items is to be considered in conjunction with the loading rate given in Pt 2, Ch 1, 5.13 Local strength of the structure in way of keel blocks and supporting structure if applicable.

5.12 Non-watertight floors and side girders

5.12.1 The spacing of open floors under pontoon/caisson deck should in principle be not greater than 6,0 m. Where larger spacings are proposed, direct calculations will be necessary to demonstrate their suitability.

5.12.2 Side girders below pontoon deck should be designed to withstand localized loads in way of side blocks where appropriate.

5.12.3 The scantlings of non-watertight bulkheads are to be in accordance with Table 1.5.2 Non-watertight pillar bulkheads.

5.13 Local strength of the structure in way of keel blocks and supporting structure

5.13.1 The loading to be taken (over the whole length of the dock) by the keel blocks and supporting structure is to be:

$$\frac{1,167}{L_s} \times \text{the lifting capacity, in tonne/m}$$

5.14 Platforms extending from ends of dock

5.14.1 The loading on these structures is generally to be assumed as 5750 N/m² (586 kgf/m²). If a heavier loading is anticipated or required, the plans are to be marked accordingly.

Table 1.5.2: Non-watertight pillar bulkheads

Parameter	Requirement
(1) Minimum thickness of plating	7,5 mm in pontoons
(2) Maximum stiffener spacing	1500 mm
(3) Minimum depth of stiffeners or corrugations	100 mm 150 mm
(4) Cross-sectional area (including plating) for rolled, built or swedged stiffeners supporting beams, longitudinals, girders or transverses	(a) where $\frac{s}{t} \leq 80$, $A = A_1$ (b) where $\frac{s}{t} \geq 120$, $A = A_2$ (c) where $80 < \frac{s}{t} < 120$, A is obtained by interpolation between A_1 and A_2
(5) Cross-sectional area (including plating) for symmetrical corrugation	(a) where $\frac{b}{t_p} \leq \frac{750 \lambda l_e}{(\lambda + 0,25)r}$ $A = A_1$ (b) where $\frac{b}{t_p} \geq \frac{750 \lambda l_e}{(\lambda + 0,25)r}$ $A = A_1$

Symbols

A = cross-sectional area of stiffener and attached plating, in cm^2

$$A_1 = \frac{P}{12,36 - 51,5 \frac{l_e}{r}} \text{cm}^2$$

$$\left(A_1 = \frac{P}{1,26 - 5,25 \frac{l_e}{r}} \text{cm}^2 \right)$$

As a first approximation A_1 may be taken as $\frac{P}{9,32} \left(\frac{P}{0,95} \right)$

$$A_2 = \frac{P}{4,9 - 14,7 \frac{l_e}{r}} \text{cm}^2$$

$$\left(A_2 = \frac{P}{0,5 - 1,5 \frac{l_e}{r}} \text{cm}^2 \right)$$

As first approximation A_2 may be taken as $\frac{P}{3,92} \left(\frac{P}{0,4} \right)$

P = load, in kN (tonne-f), supported by the pillar. The greater of either the load due to the head of water acting on the pontoon deck and bottom plating (obtainable by analysis of hydrostatic curves), or the load due to the weight of the ship on the keel blocks as detailed in Pt 2, Ch 1, 5.13 Local strength of the structure in way of keel blocks and supporting structure

l_e = effective length of pillar, in metres, and is taken as 0,8 of the total depth of the non-watertight girder or bulkhead

s = spacing of stiffeners, in mm

r = radius of gyration of stiffener and attached plating, in mm

$$= 10 \sqrt{\frac{I}{A}} \text{ mm for rolled, built or swedged stiffeners}$$

$$= d_w \frac{3b + c}{12(b + c)} \text{ mm for symmetrical corrugation}$$

I = moment of inertia of stiffener and attached plating, in cm^4

$$\lambda = \frac{b}{c}$$

d_w, t_p, b, c are as defined in Figure 1.5.2 Cross sectional area (including plating) for symmetrical corrugation

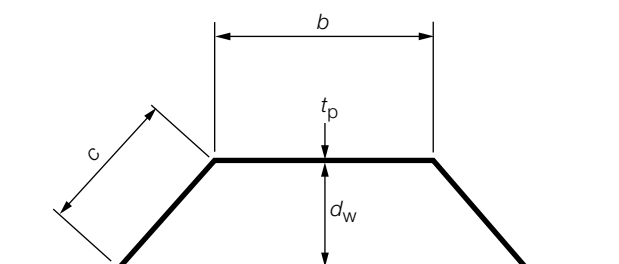


Figure 1.5.2: Cross sectional area (including plating) for symmetrical corrugation

5.15 Swing bridges at end of dock

5.15.1 The loading on this connecting bridge is generally to be assumed as 3590 N/m² (366 kgf/m²). If a heavier loading is anticipated or required, the plan is to be marked accordingly.

**■ Section 6
Additional items****6.1 Air pipes under safety deck**

6.1.1 The maximum draught of the dock may be controlled by fitting air pipes under the safety deck and/or the centre pontoons. The length of these pipes will be dependent on the extent of the cushion of air desired. The pipes are to be of substantial thickness and rigidly supported in place. See *also* Pt 5, Ch 12 Piping Design Requirements of the Rules for Ships.

6.2 Cranes

6.2.1 The structure of travelling cranes on the top deck is not included in LR's survey unless specially desired. The all-up weight of cranes, and the arrangement of wheels and rails, are to be indicated on the plans, so that local strength requirements due to these loads may be taken into account. In particular, the buckling strength of the topside supporting hull structure must be shown to be adequate.

6.3 Manholes

6.3.1 Sufficient manholes are to be cut in the safety deck, pontoon deck, transverses and girders in pontoons to provide ventilation and access to all parts of the structure. The edges of the holes are to be smooth. Where covers are fitted to manholes by bolts, doubling rings are to be fitted to take the fastenings. Manhole covers which project above the surrounding plating, which are vulnerable to damage, are to be adequately protected.

6.4 Cofferdams

6.4.1 Compartments carrying oil are to be separated by cofferdams from those carrying fresh or feed water. Cofferdams are to be suitably ventilated.

**■ Section 7
Testing****7.1 General**

7.1.1 Each ballast tank, oil tank, fresh water tank and cofferdam is to be tested by a combination of leak tests and structural tests as outlined in Pt 2, Ch 1, 7.2 Leak tests and Pt 2, Ch 1, 7.3 Structural tests.

7.2 Leak tests

7.2.1 Each ballast tank is to be tested for leaks by means of a soapy solution examination while the tank is subjected to an air pressure of 0,14 kgf/cm². It is recommended that the pressure in the tank be raised to 0,21 kgf/cm² with the minimum number of personnel in the vicinity of the tank, and then lowered to the test pressure before the examination commences. Precautions are to be taken to prevent excess pressure by the introduction of a relief valve or water gauge. Air testing is normally to be carried out before a protective coating is applied. However, subject to careful inspection by the Surveyors, a complete protective coating may be applied prior to air testing except internally in way of welds made by processes other than automatic. Equivalent proposals for testing will be considered.

7.3 Structural tests

7.3.1 Selected ballast tanks are to be hydraulically tested by filling with water to a depth equal to the maximum operational differential head taken from the hydrostatic curves. Three tanks are to be tested, one port, one starboard, and one middle tank, each at a different point along the length of the dock.

7.3.2 Oil tanks, fresh water tanks and cofferdams are to be separately tested by filling with water to the test head.

7.3.3 When water testing on the building berth is undesirable, testing is to be carried out afloat. The testing afloat is to be so arranged that each tank can successively be examined while being subjected to the head of water. Care is to be taken that the arrangements adopted for testing tanks afloat do not impose undue longitudinal stress on the dock.

7.3.4 Where a preservative coating is to be applied to the internal structure of a tank, the water testing may take place after the application of internal and/or external coatings, provided that the structure is carefully examined to ensure that all welding and structural stiffening are completed prior to the application of the coating. The cause of any discolouration or disturbance of the coating is to be ascertained and any deficiencies repaired.

7.4 Sinkage trials

7.4.1 On the completion of the dock, sinkage trials are to be carried out in the presence of an LR Surveyor. Fresh water tanks and the dock's fuel tanks are to be full, but ship-oil tanks are to be empty. The travelling cranes may be so positioned that the draughts forward and aft are equal. The density of the water is to be recorded:

- (a) **Normal condition.** All ballast water is to be emptied so far as possible, only rest-water remaining. The draughts forward and aft, port and starboard, are to be recorded. The readings on deflection meters are to be taken. The deflection of the dock along the top of keel blocks is to be measured. Adjustment of the meters is then to be made, if necessary, so that they record this built-in permanent deflection in the normal condition. The light displacement is to be evaluated from these readings, and to obtain the light displacement, as defined in Pt 2, Ch 1, 2.1 General, the weight of any compensating ballast water is to be added.
- (b) **Sagging condition.** Equal amounts of water are to be admitted to corresponding tanks on either side of the middle of the length, the depths increasing until the greatest depth is in the tanks at the middle of the length. The sagging bending moment so produced is to equal that evaluated in Pt 2, Ch 1, 3.3 Ship weight curve and Pt 2, Ch 1, 3.5 Bending moment respectively. The deflection meter readings are to be recorded and, by allowing for the permanent deflection (see Pt 2, Ch 1, 7.4 Sinkage trials), the sagging deflection is obtained.

Alternative arrangements to those described in Pt 2, Ch 1, 7.4 Sinkage trials will be specially considered.

7.4.2 When estimating the quantities of ballast water for Pt 2, Ch 1, 7.4 Sinkage trials, the permissible difference in height of ballast water in adjacent compartments is not to exceed the pressure head for the compartments as laid down in Pt 2, Ch 1, 5.3 Tank plating.

Section 8 **Welding**

8.1 General

8.1.1 The plans to be submitted for approval are to indicate clearly details of the welded connections of main structural members, including the type and size of welds. This requirement includes welded connections to steel castings. The information to be submitted should include the following:

- (a) Whether weld sizes given are throat thicknesses or leg lengths.
- (b) Grades and thicknesses of materials to be welded.
- (c) Location, types of joints and angles of abutting members.
- (d) Reference to welding procedures to be used.
- (e) Sequence of welding of assemblies and joining up of assemblies, see Pt 2, Ch 1, 8.4 Welding of primary and secondary member end connections.

8.1.2 Unless otherwise indicated, all welding is to be in accordance with the requirements of Ch 13 Requirements for Welded Construction of the *Rules for the Manufacture, Testing and Certification of Material* (hereinafter referred to as the Rules for Materials).

8.2 Fillet welds

8.2.1 The throat thickness of fillet welds is to be determined from:

$$Throat\ thickness = t_p \times weld\ factor \times \frac{d}{s}$$

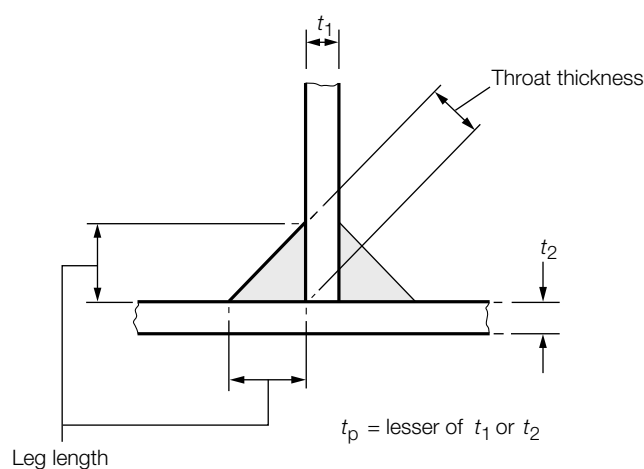
where

s = the length, in mm, of correctly proportioned weld fillet, clear of end craters, and is to be not less than 75 mm

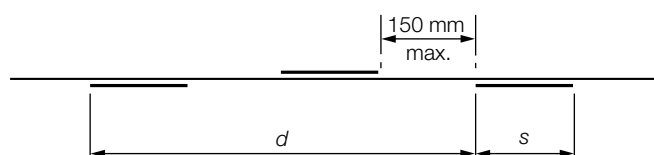
d = the distance between start positions of successive weld fillets, in mm

t_p = plate thickness, on which weld fillet size is based, in mm, see also Figure 1.8.1 Weld types

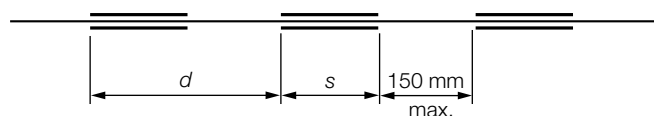
Weld factors are given in Table 1.8.1 Details of various fillet weld connections.



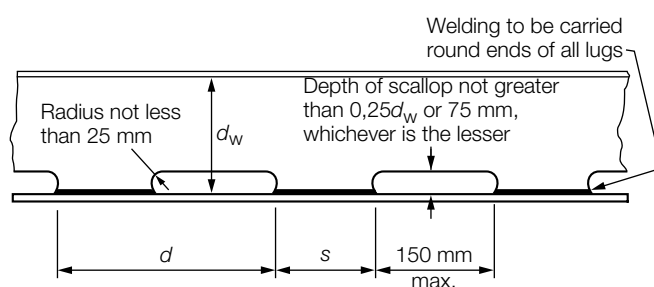
(a) Weld fillet dimensions



(b) Staggered intermittent



(c) Chain intermittent



(d) Scalloped construction

NOTE s to be not less than 75 mm, in all cases

Figure 1.8.1: Weld types

8.2.2 Where double continuous fillet welding is proposed, the throat thickness is to be determined taking $\frac{d}{s}$ equal to 1.0. The leg length of the weld is to be not less than $\sqrt{2} \times$ the specified throat thickness.

8.2.3 The plate thickness, t_p , to be used in the above calculation is, generally, to be that of the thinner of the two parts being joined. Where the difference in thickness is considerable, the size of fillet will be considered.

8.2.4 Where the thickness of the abutting member of the connection (e.g. the web of a stiffener) is greater than 15 mm and exceeds the thickness of the table member (e.g. plating), the welding is to be double continuous and the throat thickness of the weld is to be not less than the greatest of the following:

- (a) 0,21 x thickness of the table member;
 (b) 0,21 (0,27 in tanks) x half the thickness of the abutting member;
 (c) as required by Item 3 in Table 1.8.3 Throat thickness limits.

Table 1.8.1: Details of various fillet weld connections

Item	Weld factor	Remarks
Bottom and side frames and transverse to shell	0,13	continuous in way of beam
Bottom and side longitudinals to shell	0,13	
Bottom and side longitudinals of flat bar or plate type to shell	0,25	
Longitudinal and transverse watertight and oiltight bulkhead boundaries	0,39	at bottom
	0,34	at deck and side
Stiffeners on watertight and oiltight bulkheads	0,13	
Longitudinal and transverse non-watertight bulkhead boundaries	0,13	
Stiffeners on non-watertight bulkheads	0,10	
Pontoon girders to shell	0,27	in way of end brackets
	0,27	clear of end brackets
Pontoon girders to girder brackets	0,21	
Girder webs to face bars	0,13	
Strength deck plating or shell	-	see Table 1.8.2 Weld connection of strength deck plating to sheerstrake
Safety deck plating to shell	0,21	continuous
Beams and longitudinals at crown of tanks to deck	0,13	
Beams and longitudinals to deck	0,10	
Deck longitudinals of flat bar or plate type to deck plating	0,25	see 8.2
	continuous	
Deck transverses to plating	0,21	continuous in way of end brackets
Deck transverses to end brackets	0,21	generally continuous
Webs of transverses to face bars	0,13	face bar area in excess of 39 cm ²
Ventilator coamings and air pipes to deck plating	0,34	
Pillars built of rolled sections of plates	0,10	

8.2.5 Except as permitted by Pt 2, Ch 1, 8.2 Fillet welds, the throat thickness of the weld is not to be outside the limits specified in Table 1.8.3 Throat thickness limits.

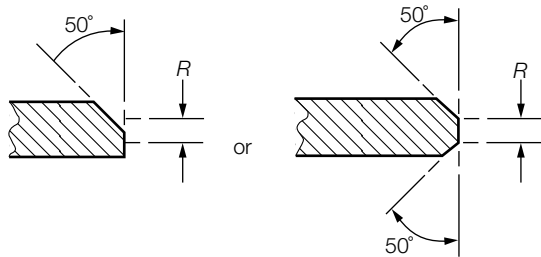
8.2.6 Continuous welding is to be adopted in the following locations, and may be used elsewhere if desired:

- (a) Boundaries of weathertight decks and erections, including hatch coamings, companionways and other openings.
 (b) Boundaries of tanks and watertight compartments.
 (c) All lap welds in tanks.
 (d) Primary and secondary members to bottom shell.

- (e) Primary and secondary members to plating in way of end connections, and end brackets to plating in the case of lap connections.
- (f) Where Pt 2, Ch 1, 8.2 Fillet welds applies.
- (g) Other connections or attachments, where considered necessary, and in particular the attachment of minor fittings to higher tensile steel plating.
- (h) Fillet welds where higher tensile steel is used.

8.2.7 Where structural members pass through the boundary of a tank, and leakage into the adjacent space could be hazardous or undesirable, full penetration welding is to be adopted for the members for at least 150 mm on each side of the boundary. Alternatively, a small scallop of suitable shape may be cut in the member close to the boundary outside the compartment, and carefully welded all round.

Table 1.8.2: Weld connection of strength deck plating to sheerstrake

Item	Stringer plate thickness	Weld type
1	$t \leq 15$	Double continuous fillet weld with a weld factor of 0,44
2	$15 < t \leq 20$	Single vee preparation to provide included angle of 50° with root $R \leq 1/3 t$ in conjunction with a continuous fillet weld having a weld factor of 0,39 or Double vee preparation to provide included angles of 50° with root $R \leq 1/3 t$
3	$t > 20$	Double vee preparation to provide included angles of 50° with root $R \leq 1/3 t$ but not to exceed 10 mm
<p>Where t = thickness of stringer plate, in mm</p>  <p>Single vee preparation or Double vee preparation</p>		
<p>Note 1. Welding procedure, including joint preparation, is to be specified. Procedure is to be qualified and approved for individual Builders.</p> <p>Note 2. For thickness t in excess of 30 mm, the stringer plate may be bevelled to achieve a reduced thickness at the weld connection. The width of bevel is, in general, to be not less than twice the thickness of stringer plate and the reduced thickness, in general, to be not less than 0,65 times the thickness of stringer plate or 20 mm, whichever is the greater.</p> <p>Note 3. Alternative connections will be considered.</p>		

8.3 Welding of primary structure

8.3.1 The weld connection to shell, deck or bulkhead is to take account of the material lost in the notch where longitudinals or stiffeners pass through the member.

8.3.2 Where the width of notch exceeds 15 per cent of the stiffener spacing, the weld factor is to be multiplied by:

$$\frac{0,85 \times \text{stiffenerspacing}}{\text{lengthofwebplatingbetweennotches}}$$

8.3.3 Where direct calculation procedures have been adopted, the weld factors for the 0,2 x overall length at the ends of the members will be considered in relation to the calculated loads.

8.3.4 The throat thickness limits given in Table 1.8.3 Throat thickness limits are to be complied with.

Table 1.8.3: Throat thickness limits

Item	Throat thickness, in mm	
	Minimum	Maximum
(1) Double continuous welding	$0,21t_p$	$0,44t_p$
(2) Intermittent welding	$0,27t_p$	$0,44t_p$ or 4,5
(3) All welds, overriding minimum:		
(a) Plate thickness $t_p \leq 7,5$ mm		
Hand or automatic welding	3,0	-
Automatic deep penetration welding	3,0	-
(b) Plate thickness $t_p > 7,5$ mm		
Hand or automatic welding	3,25	-
Automatic deep penetration welding	3,0	-
<p>Note 1. In all cases, the limiting value is to be taken as the greatest of the applicable values given above.</p> <p>Note 2. Where t_p exceeds 25 mm, the limiting values may be calculated using a notional thickness equal to $0,5(t_p + 25)$ mm.</p> <p>Note 3. The maximum throat thicknesses shown are intended only as a design limit for the approval of fillet welded joints. Any welding in excess of these limits is to be to the Surveyor's satisfaction.</p>		

8.4 Welding of primary and secondary member end connections

8.4.1 Welding of end connections of primary members is to be such that the area of welding is not less than the cross-sectional area of the member, and the weld factor is to be not less than 0,34 in tanks or 0,27 elsewhere.

8.4.2 The welding of secondary member end connections is to be not less than as required by Table 1.8.4 Primary and secondary member end connection welds. Where two requirements are given, the greater is to be complied with.

8.4.3 The area of weld, A_w , is to be applied to each arm of the bracket or lapped connection.

8.4.4 Where a longitudinal strength member is cut at a primary support and the continuity of strength is provided by brackets, the area of weld is to be not less than the cross-sectional area of the member.

8.4.5 Where the secondary member passes through, and is supported by, the web of a primary member, the weld connection is to have an area not less than $0,5\sqrt{Z}$ and a weld factor of 0,34 in tanks or 0,27 in dry spaces. \sqrt{Z} is defined in Table 1.8.4 Primary and secondary member end connection welds.

8.4.6 The throat thickness limits given in Table 1.8.3 Throat thickness limits are to be complied with.

Table 1.8.4: Primary and secondary member end connection welds

Connection	Weld area, A_w , in cm^2	Weld factor
(1) Stiffener welded direct to plating	$0,25A_s$ or $6,5 \text{ cm}^2$ whichever is the greater	0,34
(2) Bracketless connection of stiffeners or stiffener lapped to bracket or bracket lapped to stiffener:		
(a) in dry space	$1,2\sqrt{Z}$	0,27
(b) in tank	$1,4\sqrt{Z}$	0,34

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(c) main frame to tank side bracket in 0,15L forward	as (a) or (b)	0,34
(3) Bracket welded to face of stiffener and bracket connection to plating	-	0,34
(4) Stiffener to plating for 0,1 x span at ends, or in way of end bracket if that be greater	-	0,34
Symbols		
A_s = cross-sectional area of the stiffener, in cm ² A_w = the area of weld, in cm ² , and is calculated as total length of weld, in cm, x throat thickness, in cm Z = the section modulus, in cm ³ , of the stiffener on which the scantlings of the bracket are based		
Note For maximum and minimum weld fillet sizes, see Table 1.8.3 Throat thickness limits.		

8.5 Defined practices and welding sequence

8.5.1 Welding is to be conducted in accordance with the requirements specified in Ch 13,1 and 2 of the Rules for Materials

8.6 Welding consumables and equipment

8.6.1 Welding consumables used and associated equipment are to be in accordance with the requirements specified in Ch 13,1.8 and 2.2 of the Rules for Materials.

8.7 Inspection of welds

8.7.1 Inspection of welds is to be conducted in accordance with the requirements specified in Ch 13, 1 General welding requirements and Ch 13, 2 Specific requirements for ship hull structure and machinery of the Rules for Materials.

8.7.2 The location and number of welds to be examined by non-destructive examination is to be agreed between the Builder and the Surveyor. Recommended locations and the number of non-destructive examinations are shown in Table 1.8.5 Inspection of welds

8.7.3 For docks specially designed to operate in low temperature ambient conditions such as those prevailing in Arctic areas, the extent of non-destructive examination will be specially considered.

8.7.4 For structural details, reference should be made to Pt 3, Ch 10 Welding and Structural Details of the Rules for Ships.

Table 1.8.5: Inspection of welds

Material Class See Note 1	Recommended locations and number of NDE to be applied	
	Intersections of butts and seams of fabrication and erection welds	Butts and seams See Note 2
V & IV	Minimum – One in two	Minimum – One for each 10 m of weld length
III	Minimum – One in three	Minimum – One for each 20 m of weld length
II	Minimum – One in four	Minimum – One for each 30 m of weld length
I	At selected locations See Note 3	At selected locations See Note 3

	<p>Butt welds of hull envelope longitudinals are to be examined as follows:</p> <p>= Within 0,4L amidships – one in ten</p> <p>= Outside 0,4L amidships – one in twenty</p>
<p>Note 1. For material class definition, see Table 2.2.1 Material classes and grades in Pt 3, Ch 2 of the Rules for Ships.</p> <p>Note 2. These are in addition to locations selected at intersection of butts and seams of fabrication and erection welds.</p> <p>Note 3. Additional locations are to be selected in the forward region.</p> <p>Note 4. Selected NDE locations are to be evenly distributed.</p> <p>Note 5. Where radiographic examination is carried out at weld intersections, the length of the film is to be in the direction of the butt.</p> <p>Note 6. Where defects are observed at or near the ends of radiographs, additional radiography is to be carried out to determine the full extent.</p>	

Section

- 1 **General requirements**
- 2 **Pumps, water service pipes, hydrants and hoses**
- 3 **Fire detection and fire-extinguishing systems and equipment**
- 4 **Fire pumps and water service pipes**
- 5 **Fire protection**

■ *Section 1* **General requirements**

1.1 General

1.1.1 The requirements of this Chapter apply to floating docks intended for service at remote locations where there is no provision for rapid attendance by a permanently available, professional fire service. However, where such provision can be shown to exist in the service area, consideration will be given to the acceptance of arrangements equivalent to those required by these Rules, taking into account the effective contribution to fire-fighting which can be made by the fire service.

1.1.2 The requirements of this Chapter apply to the minimum fire protection, detection and extinction for floating docks and do not cover equipment fitted for fighting fires that may occur on ships in the dock.

1.1.3 Attention should also be given to any relevant statutory requirements of the National Authority of the country in which the floating dock is to operate. Compliance with such statutory requirements may, at the discretion of the Committee, be accepted as meeting the requirements of this Chapter.

1.1.4 Consideration will be given to special cases where the arrangements are equivalent to the requirements of this Chapter.

1.1.5 Fire-fighting appliances (hoses, extinguishers, gas cylinders, emergency pumps, etc.) which have been approved by a National Authority as complying with the regulations of the International Convention for Safety of Life at Sea, 1974, may be accepted as meeting the requirements of this Chapter.

1.1.6 Where it is proposed to apply a remote centralized control system for the essential machinery of 1000 bhp and over, and it is intended that the engine and/or boiler rooms will not be continuously manned, an approved fire detection system in accordance with Pt 2, Ch 2, 3.7 Fire detection systems is to be provided in these spaces.

1.2 Plans required

1.2.1 The following plans are to be submitted for approval:

- (a) A general arrangement plan showing the disposition of all fire-fighting equipment and fire-extinguishing systems.
- (b) A plan showing the layout and construction of the fire main including pumps, hydrants, valves, etc.
- (c) A plan of the fixed fire-extinguishing system in the machinery spaces.
- (d) A plan of the structural fire bulkheads and decks arrangement and means of escape.

■ *Section 2* **Pumps, water service pipes, hydrants and hoses**

2.1 Total capacity of fire pumps

2.1.1 The fire pumps are to be capable of developing the pressures in the fire main as required by Pt 2, Ch 2, 2.3 Pressure in the fire main.

Fire Protection, Detection and Extinction

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Section 2

2.2 Fire pumps

2.2.1 Sanitary, ballast, bilge or general service pumps may be accepted as fire pumps, provided that they are not normally used for pumping oil and, if they are subject to occasional duty for the transfer or pumping of fuel oil, that suitable changeover arrangements are fitted.

2.2.2 Any pump designated as a fire pump (other than any emergency pump required by Pt 2, Ch 2, 4.1 General) is to have a capacity not less than 80 per cent of the total required capacity divided by the number of required fire pumps, and in any event is to be capable of delivering at least the two required jets of water. Any deficiency in capacity of one of the fire pumps is to be made good by excess capacity of the other fire pumps. These fire pumps are to be capable of supplying the fire main system under the required conditions. Where more pumps than required are installed, their capacities will be specially considered.

2.2.3 Relief valves are to be provided in conjunction with all fire pumps if the pumps are capable of developing a pressure exceeding the design pressure of the water service pipes, hydrants and hoses. These valves are to be so placed and adjusted as to prevent excessive pressure in any part of the fire main system.

2.3 Pressure in the fire main

2.3.1 The fire pumps, associated piping and fire main are to be so designed that a minimum pressure can be maintained sufficient to produce a 12,2 m jet throw through adjacent nozzles of sizes required by Pt 2, Ch 2, 2.8 Nozzles. It should be noted that the minimum pressure required is to be obtained at the top deck when the floating dock is in the fully raised position.

2.4 Fire main

2.4.1 The diameter of the fire main is to be based on the required capacity of the fire pump or pumps, and the diameters of the water service pipes are to be sufficient to ensure an adequate supply of water for the simultaneous operation of at least two fire hoses using any of the hydrants provided in accordance with these Rules. In general, the diameter of the fire main should be not less than that required by the following formula, but in no case is it to be less than 50 mm:

$$d = \frac{L_D}{1,2} + 25 \text{ mm}$$

where

d = internal diameter of the fire main, in mm

L_D = Rule length of the floating dock, in metres

= The diameter of the fire main need not exceed 127 mm.

2.4.2 The fire main is to be situated outside the machinery spaces, and the discharge line or lines from the fire pumps are to be fitted with isolating valves at the connections to the fire main.

2.4.3 The wash deck line may be used as a fire main provided that the requirements of this Section are satisfied.

2.4.4 All water pipes for fire-extinguishing are to be provided with drain valves for use in frosty weather.

2.5 Number and position of hydrants

2.5.1 The number and position of the hydrants are to be such that at least two jets of water not emanating from the same hydrant, one of which is to be from a single length of hose, may reach any part of the floating dock under any operating conditions.

2.5.2 In spaces containing machinery with a total power of 1000 bhp and over, two hydrants are to be provided, and in spaces where the total power of the machinery is less, one hydrant will be accepted.

2.5.3 Where, in either the case of Pt 2, Ch 2, 2.5 Number and position of hydrants or Pt 2, Ch 2, 2.5 Number and position of hydrants, fire-fighting from within a small compartment is impracticable due to limitations in space, the hydrants required may be situated outside and adjacent to the compartment entrance.

2.6 Pipes and hydrants

2.6.1 Materials readily rendered ineffective by heat are not to be used for fire mains. Where steel pipes are used they are to be galvanized internally and externally. Cast iron pipes are not acceptable. The pipes and hydrants are to be so placed that the fire-hoses may be easily coupled to them. The positions of the hydrants are to be such that they are always readily accessible and the

pipes are to be arranged so far as practicable to avoid risk of damage. Unless there is provided one hose and nozzle for each hydrant in the floating dock, there shall be complete interchangeability of hose couplings and nozzles.

2.6.2 Valves or cocks are to be fitted in such positions on the pipes that any of the fire-hoses may be removed while the fire pumps are at work.

2.7 Fire-hoses

2.7.1 Fire-hoses are to be of seamless hemp, close weave flax canvas, or other approved material. The hoses are to be sufficient in length to project a jet of water to any of the spaces in which they may be required to be used. Their length, in general, is not to exceed 18,3 m. Each hose is to be provided with a nozzle and the necessary couplings. Fire-hoses, together with any necessary fittings and tools, are to be kept ready for use in conspicuous positions near the water service hydrants or connections.

2.8 Nozzles

2.8.1 The nozzles used for extinguishing fires other than oil fires are to have a bore of not less than 12 mm. For accommodation and service spaces, a nozzle size of 12 mm will normally be adequate, but for machinery spaces and exterior locations 12, 16 or 20 mm nozzles may be adopted so as to make full use of the maximum discharge capacity of the fire pumps. The jet throw at any nozzle is to be about 12,2 m. Dual purpose nozzles for jet or fog may be adopted.

■ **Section 3** **Fire detection and fire-extinguishing systems and equipment**

3.1 Fire-extinguishers (portable and non-portable)

3.1.1 All fire-extinguishers are to be approved types. If considered necessary, the Committee may require the makers to produce evidence from a recognized independent testing authority regarding the suitability of their appliances.

3.1.2 The extinguishers required for use in the machinery spaces of floating docks burning oil as fuel are to be of a type discharging froth, carbon dioxide gas, dry powder, or other approved medium suitable for extinguishing oil fires. Fire-extinguishers containing an extinguishing medium which either itself or when in use gives off gases harmful to persons are not to be used. For radio rooms and switchboards, extinguishers containing not more than 1,136 litres of carbon tetrachloride or similar media may be permitted subject to such extinguishers being additional to any required by Pt 2, Ch 2, 4 Fire pumps and water service pipes.

3.1.3 The capacity of required portable fluid extinguishers is not to be more than 13,5 litres and not less than 9 litres. Other extinguishers are not to be in excess of the equivalent portability of the 13,5 litre fluid extinguisher and are not to be less than the fire-extinguishing equivalent of a 9 litre fluid extinguisher.

3.1.4 A spare charge is to be provided for each required fire-extinguisher which can be readily re-charged on board. If this cannot be done, duplicate extinguishers are to be provided.

3.1.5 One of the portable fire-extinguishers intended for use in any space is to be stowed near the entrance to that space.

3.2 Acceptable equivalents

3.2.1

FROTH	CARBON DIOXIDE
136 litres	45 kg
45 litres	16 kg
Portable	4,5 kg

3.3 Fire-smothering gas for machinery spaces

3.3.1 Where provision is made for the injection of gas into machinery spaces for fire-extinguishing purposes, the necessary pipes for conveying the gas are to be provided with control valves or cocks which are to be so placed that they will be easily accessible and not readily cut-off from use by an outbreak of fire. These control valves or cocks are to be so marked as to indicate

clearly the compartments to which the pipes are led. Suitable provision is to be made to prevent inadvertent admission of the gas to any compartment.

3.3.2 The piping is to be of adequate size and so arranged as to provide effective distribution of fire-smothering gas. Steel distribution pipes are to be galvanized internally and externally, and are not to be smaller than 20 mm bore for carbon dioxide.

3.4 Carbon dioxide gas

3.4.1 Where carbon dioxide is used as an extinguishing medium for spaces containing boilers, oil engines or gas turbines, the quantity of gas carried is to be sufficient to give a minimum volume of free gas equal to the larger of the following:

- (a) 40 per cent of the gross volume of the largest space, the volume to include the casing up to the level at which the horizontal area of the casing is 40 per cent or less of that of the space concerned; or
- (b) 35 per cent of the entire volume of the largest space including the casing.

When evaluating the quantity of carbon dioxide gas required for the machinery spaces, the free air content of the starting air receivers is to be added to the above gross space volumes. The volume of gas is to be calculated at 0,56 m³/kg.

3.4.2 Where carbon dioxide is used as the extinguishing medium for spaces containing boilers, oil engines or gas turbines, the fixed piping system is to be such that 85 per cent of the gas can be discharged into the space within two minutes.

3.4.3 The gas cylinders and main controls are to be located to the Surveyor's satisfaction in a cool and well ventilated position, not likely to be made inaccessible by fire. Provision is to be made for changing the cylinders and checking their contents by weighing or other approved means. Operating instructions are to be displayed at the controls.

3.5 Audible alarms

3.5.1 Means are to be provided whereby audible warning is given automatically before fire-smothering gas can be released into the machinery space and any other working space.

3.6 Fixed froth fire-extinguishing system

3.6.1 Any required fixed froth fire-extinguishing system is to be able to discharge a quantity of froth sufficient to cover to a depth of 150 mm the largest area over which fuel oil is liable to spread.

3.6.2 Such a system is to be controlled from an easily accessible position or positions, outside the space to be protected, which will not be readily cut-off by an outbreak of fire. The distribution pipes are to be of steel, galvanized internally and externally.

3.7 Fire detection systems

3.7.1 All required fire detection systems are to be capable of automatically indicating the presence or inception of fire and its location. Indicators are to be centralized in control stations. The indicators may be distributed among several stations subject to approval by the Surveyor.

3.7.2 Electrical equipment used in the operation of required fire detection systems is to have two separate sources of power, one of which should be an emergency source.

3.7.3 The alarm system is to operate both audible and visible signals at the main stations referred to in Pt 2, Ch 2, 3.7 Fire detection systems. Where it is intended that the engine and/or boiler rooms will not be continuously manned, the alarm system is to operate both audible and visible signals at the station from which the machinery is controlled.

3.8 Fixed pressurized water-spraying systems for engine rooms and boiler rooms

3.8.1 Fixed pressurized water-spraying systems for boiler rooms with oil fired boilers and engine rooms with oil engines or gas turbines are to be provided with spraying nozzles of an approved type.

3.8.2 The number and arrangement of the nozzles is to be to the satisfaction of the Surveyor, and such as to ensure an effective distribution of water in the spaces to be protected. Nozzles are to be fitted above bilges, tank tops and other areas over which fuel oil is liable to spread and also above fuel oil settling and service tanks, heaters, pumping units, purifiers and other main fire hazards in the boiler and engine rooms.

3.8.3 The system may be divided into sections, the distribution manifolds of which are to be operated from easily accessible positions outside the spaces to be protected and which will not be readily cut-off by an outbreak of fire.

3.8.4 The system is to be kept charged at the necessary pressure and the pump supplying the water for the system is to be put automatically into action by a pressure drop in the system.

3.8.5 The pump is to be capable of simultaneously supplying at the necessary pressure all sections of the system in any one compartment to be protected. The pump and its controls are to be installed outside the space or spaces to be protected. It must not be possible for a fire in the space or spaces protected by the water-spraying system to put the system out of action.

3.8.6 Special precautions are to be taken to prevent the nozzles from becoming clogged by impurities in the water or corrosion of piping, nozzles, valves and pump.

3.9 Closing of openings and control of fans

3.9.1 Provision is to be made for closing all openings which might admit air to machinery spaces and to other spaces where there is risk of an oil fire. Skylights and ventilators of machinery spaces are to be capable of being shut from the deck or from a safe position outside these spaces. Provision is to be made for rapidly stopping all fans from positions outside such spaces.

3.10 Precautions relating to oil leakage and outbreaks of fire

3.10.1 Gutterways are to be arranged at the foot of bulkheads in boiler rooms to ensure that leakage shall have free drainage to the wells or limbers.

3.10.2 Drip trays or gutterways with suitable draining arrangements are to be provided for all tanks which do not form part of the hull structure, at pumps, valves and elsewhere where there is a possibility of leakage. Drip trays are also to be fitted under oiltight decks, except if these are completely welded, when drip trays need only be fitted over the boilers.

3.10.3 If stores are carried in a compartment adjacent to a fuel oil settling tank which may be heated, the compartment side of the bulkhead or deck is to be insulated or equivalent arrangements provided.

3.10.4 In machinery spaces, two means of escape are to be provided from each engine room and boiler room. These are to be as widely separated as practicable.

■ Section 4

Fire pumps and water service pipes

4.1 General

4.1.1 All floating docks are to be provided with fire pumps, water service pipes, hydrants and hoses, complying in general with Pt 2, Ch 2, 2 Pumps, water service pipes, hydrants and hoses.

4.1.2 In floating docks of less than 200 tonnes lift, at least one fixed hand operated pump with a permanent sea suction and discharge to the fire main is to be provided. Floating docks of 200 tonnes lift and over but less than 1000 tonnes lift, are to be provided with one power pump and one fixed hand operated pump with a permanent sea suction and discharge to the fire main.

4.1.3 In floating docks of 1000 tonnes lift and over, not less than two independently driven power pumps are to be provided, preferably one pump being placed in each wing.

4.1.4 In addition, in floating docks of 2000 tonnes lift and over, if a fire in any one compartment could put all the pumps out of action there is to be an alternative means of providing water for fire-fighting. This alternative means is to be a fixed emergency pump independently driven by an oil engine, or other approved means. This emergency pump is to be capable of supplying two jets of water to the satisfaction of the Surveyor. The pump is to be located in a readily accessible position which is not likely to be rendered inaccessible by a fire in the compartment containing the main fire pumps. The pump is to be provided with its own sea suction and discharge to the fire main. A valve is to be provided for isolating the fire main outside the compartment containing the main fire pumps. This isolating valve is to be situated in a readily accessible position outside that compartment. However, if shore based fire-fighting appliances are readily available, consideration may be given to dispensing with the emergency pump. This will be at the discretion of the Committee.

4.2 Fire hydrants, hoses and nozzles

4.2.1 The number of fire-hoses to be provided, each complete with couplings and nozzles, is to be one for each 30 m length of each wing of the dock and one spare, but in no case less than a total of six (three on each wing) for floating docks of 1000 tonnes lift and over and not less than a total of four for smaller docks. These numbers do not include any hoses required in any engine or boiler room. If necessary, the number of hoses is to be increased to ensure that hoses in sufficient number are available and accessible at all times.

4.2.2 In accommodation, service and machinery spaces, the number and position of hydrants are to be such as to comply with the requirements of Pt 2, Ch 2, 2.5 Number and position of hydrants.

4.2.3 All hydrants in the machinery spaces of floating docks with oil fired boilers, oil engines or gas turbines are to be fitted with hoses having, in addition to the nozzles required by Pt 2, Ch 2, 2.8 Nozzles, nozzles suitable for spraying water on oil, or alternatively, dual purpose nozzles.

4.3 Portable fire-extinguishers in accommodation and service spaces

4.3.1 Radio rooms, accommodation and service spaces are to be provided with a sufficient number of portable fire-extinguishers to ensure that at least one extinguisher will be readily available for use in every compartment of the crew spaces to the Surveyor's satisfaction.

4.3.2 For galleys, and for spaces containing domestic boilers, one portable fire-extinguisher suitable for dealing with oil fires or fires in electric cooking equipment is to be provided.

4.4 Fire-extinguishing appliances in boiler rooms, etc.

4.4.1 In spaces where oil fired boilers exceeding 3,5 kg/cm² are situated, or in spaces containing fuel oil units or settling tanks in floating docks exceeding 1000 tonnes lift, any one of the following types of fixed fire-extinguishing installations complying with Pt 2, Ch 2, 3 Fire detection and fire-extinguishing systems and equipment is to be provided:

- (a) a pressurized water-spraying system;
- (b) a fire-smothering gas installation;
- (c) a fixed froth installation supplemented, if necessary, by a fixed or mobile arrangement for pressurized water or froth spraying to fight fire above floor plates.

Floating docks that are not within the above category will be specially considered. The fixed installation is to be of type Pt 2, Ch 2, 4.4 Fire-extinguishing appliances in boiler rooms, etc. in all cases where the flash point of the fuel oil is less than 60°C (closed cup test). In each case, if the engine and boiler rooms are not entirely separate, or if fuel oil can drain from the boiler room into the engine room bilges, the combined engine and boiler rooms are to be considered as one compartment.

4.4.2 There are to be at least two approved portable extinguishers discharging froth, or other approved medium suitable for extinguishing oil fires, in each firing space in each boiler room and each space in which a part of the fuel oil installation is situated. In addition, there is to be at least one extinguisher of the same description with a capacity of 9 litres for each burner, provided that the total capacity of the additional extinguisher or extinguishers need not exceed 45 litres of any one boiler room.

4.4.3 In each firing space there is to be a receptacle containing at least 0,28 m³ of sand, sawdust impregnated with soda, or other approved dry material and a scoop for distributing this material. Alternatively, an approved portable extinguisher may be substituted therein.

4.5 Fire-fighting appliances in spaces containing oil engines or gas turbines

4.5.1 Where oil engines or gas turbines are used, with a total power not less than 1000 bhp, floating docks of 1000 tonnes lift and over are to be provided with the following arrangements Pt 2, Ch 2, 4.5 Fire-fighting appliances in spaces containing oil engines or gas turbines and Pt 2, Ch 2, 4.5 Fire-fighting appliances in spaces containing oil engines or gas turbines, and floating docks of under 1000 tonnes lift with arrangement Pt 2, Ch 2, 4.5 Fire-fighting appliances in spaces containing oil engines or gas turbines. For docks of under 200 tonnes lift the provision of a 45 litre extinguisher may be waived:

- (a) There is to be one of the fixed arrangements required by Pt 2, Ch 2, 4.4 Fire-extinguishing appliances in boiler rooms, etc..
- (b) There is to be in each engine space one approved froth type extinguisher of not less than 45 litres capacity or equivalent, and also one approved portable froth extinguisher for each 1000 bhp of the engines or part thereof; but the total number of portable extinguishers so supplied is not to be less than two and need not exceed six.

■ *Section 5* **Fire protection**

5.1 General

5.1.1 The caissons, pontoons, wing walls, super structures, bulkheads, decks and deckhouses are to be of steel or other material which, by itself or due to insulation provided, has structural and fire integrity properties equivalent to steel.

5.1.2 Pipes conveying oil or combustible liquids are to be of approved material having regard to the fire-risk. Materials readily rendered ineffective by heat are not to be used for overboard scuppers, sanitary discharges and other outlets which are close to the waterline and where the failure of the material in the event of fire would give rise to dangers of flooding.

5.1.3 All internal bulkheads, ceilings and linings shall be constructed of non-combustible materials. Corridor bulkheads shall be constructed of steel or to 'B' Class standards. All exposed surfaces in corridors and stair-way enclosures and surfaces in concealed or inaccessible spaces should have low flame-spread characteristics. Bulkheads, linings and ceilings may have combustible veneer, provided that such veneer should not exceed 2,0 mm within any such space except corridors, stairway enclosures and control stations, where it should not exceed 1,5 mm. Paints, varnishes and other finishes used on exposed interior surfaces should not be of a nature to offer an undue fire hazard. Bulkheads of galley, paint stores, lamp rooms and other compartments containing materials which would constitute a similar fire hazard are to be of steel or equivalent material. Deck coverings within accommodation spaces on the decks forming the crown of machinery spaces are to be of a type which will not readily ignite.

*Section***1 General requirements**

**■ Section 1
General requirements****1.1 General**

1.1.1 Items of machinery, such as boilers, pressure vessels, auxiliary engines, compressors, pumps, etc. essential to the safety and operation of a floating dock are to be constructed and installed in general accordance with the relevant requirements of the *Rules and Regulations for the Classification of Ships* (hereinafter referred to as the Rules for Ships).

1.1.2 Pumping arrangements, fuel oil and other piping systems are to be provided in accordance with the Rules for Ships so far as they may be applicable to floating docks.

1.1.3 The arrangements for discharging water ballast are to be such that not less than two pumps are available for pumping out each buoyancy compartment.

1.2 Electrical installations

1.2.1 Electrical equipment constructed in accordance with the Rules for Ships will be accepted. Alternatively, consideration will be given to the acceptance of equipment constructed in accordance with National or International standard for industrial equipment. In the latter case, due consideration is to be given to the ambient temperature and other ambient conditions expected in service, and the necessary adjustments made to such items as permissible temperature rise.

1.2.2 In all other respects, e.g. the system of distribution, the installation is to comply with normal good electrical engineering practice, and Pt 6, Ch 2, 1 General requirements and Pt 6, Ch 2, 2 Main source of electrical power of the Rules for Ships is to be used as a guide for this purpose.

1.2.3 The following surveys are to be carried out in accordance with Pt 6, Ch 2, 1 General requirements and Pt 6, Ch 2, 2 Main source of electrical power of the Rules for Ships:

- (a) inspection and testing of electrical equipment;
- (b) installation of electrical equipment;
- (c) final testing of the electrical installation.

1.3 Control engineering systems

1.3.1 Control, alarm and safety systems are to be in accordance with Pt 6, Ch 1 Control Engineering Systems of the Rules for Ships insofar as they may be applicable to floating docks.

1.4 Plans

1.4.1 Plans of machinery, as required by the Rules for Ships, so far as these are applicable to floating docks, are to be submitted for approval before work is commenced.

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